



Division of
Floyd Ready Associates, Inc.

***"IF IT'S GOT TO GO,
JUST CALL FERSCO!"***

96 Shubuta Street

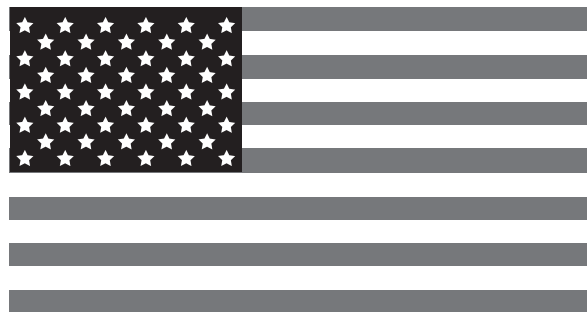
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www.ferscosaws.com



MOST PRODUCTS PROUDLY MADE IN THE U.S.A.

Serving Industrial, Welding, Contractor, Fastener,
Woodworking, Machinery, & Material Handling
Distributors Since 1977

DISTRIBUTOR PRICE CATALOG
September 2018



Floyd Ready Associates inspects every custom welded bandsaw to assure our distributors of consistent quality.

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Skin Packing

For your retail/showroom needs, FERSCO can skin pack bandsaws & other items for an additional fee of \$1.55 each. Call us for details.

CUTTING TOOL SAFETY DATA

Cutting Tools can shatter and/or break under severe or improper use. Wear Safety equipment, and particularly eye protection, at all times in the vicinity of their use.

Terms and Conditions of Sale

This price list supersedes all previous lists. It is subject to change without notice. All orders are subject to acceptance by Floyd Ready Associates.

No Minimum Order

- **Warranty:** Floyd Ready Associates warrants our products only against defects in workmanship and/or materials under normal service, proper installation and use and is limited to the repair and/or replacement of verified defective products. No other warranties, implied or otherwise, are extended.
- **Claims:** Shortages or errors in shipment, or UPS guaranteed shipments that are late, must be reported within 3 days after receipt of merchandise. Damaged shipments should be reported to the delivery agent, then reported to Floyd Ready Associates. If you receive an invoice you believe in error, call the A/R Department promptly.
- **Returned Goods:** All returned goods must be pre-approved by Floyd

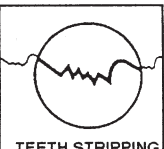
Ready Associates and issued a R.G.A. number. The R.G.A. number must be written on the packaging and the packing slip, including an explanation for returning. Return charges must be prepaid. If credit is authorized, it will be issued on current items at price paid, less 15% restocking charge. Reasonable packaging and reconditioning charges may be added, if necessary.

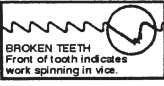
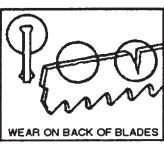
- **Terms of Payment:** Net 30 days. 2% discount off of merchandise if paid within 10 days. Due date, discount date, and discount amount are stated on invoicing. Accounts over 30 days may be subject to a service charge of 1-1/2% per month and accounts over 45 days may be placed on shipment hold. \$25.00 fee for NSF checks. We accept MasterCard, VISA and Discover.
- **Freight Allowances:** For shipments within the 48 continental states totaling \$600.00 net or more, except for air freight charges. Coolant & Cutting Oils are F.O.B. Jackson, MS.

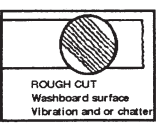
Bandsaw Blade Terminology, Information, and Problem Solving

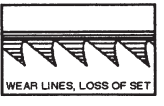


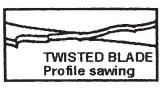
1. **Width** Tip of the tooth to the back of the blade
2. **Gage** The thickness of the blade
3. **Tooth** The cutting portion of the blade
4. **Gullet** The curved area of the base of the tooth
5. **Tooth Face** The cutting surface of the tooth
6. **Tooth Set** The bending of the teeth from right to left to allow clearance of the blade back through the cut
7. **Blade Back** The blade body not including the tooth area
8. **T.P.I.** The number of Teeth Per Inch
9. **Tooth Pitch** The distance from one tooth tip to the next tooth tip
10. **Gullet Depth** The distance from the tooth tip to the back of the gullet
11. **Tooth Back** The surface of the tooth opposite the cutting edge

PROBLEM	PROBABLE CAUSE	SOLUTION
 TEETH STRIPPING	<ul style="list-style-type: none"> • Feed pressure too high • Tooth stuck in cut • No cutting fluid or incorrect coolant • Hard spots scale, inclusions, etc. • Incorrect blade • Work spinning in vice • Incorrect break-in • Blade teeth running backwards • Chip brushes defective 	<ul style="list-style-type: none"> • Reduce feed pressure See cutting/ speed charts • Never enter same cut with new blade • Check coolant table • Check hardness, descale and anneal if necessary • Check cutting chart • Check hydraulic pressure • Use recommended break-in • Reverse blade (turn inside out) • Check chip brushes
	<ul style="list-style-type: none"> • Material loose in vice • Incorrect blade (wrong pitch) 	<ul style="list-style-type: none"> • Check hydraulic pressure • Check cutting chart





 BROKEN TEETH Front of tooth indicates work spinning in vice.	<ul style="list-style-type: none"> • Insufficient blade tension • Incorrect feed (excessive) • Back-up guide frozen in position • Guide arms too far apart, worn or loose • Blade rubbing on wheel flanges 	<ul style="list-style-type: none"> • See manual for tension • Reduce feed pressure • Free pressure block and realign, if worn replace • Move arms as close to work as possible • Adjust wheel alignment
 WEAR ON BACK OF BLADES	<ul style="list-style-type: none"> • Dull or damaged blade • Incorrect feed/ speed • Lack of band support • Insufficient band tension • Incorrect pitch blade 	<ul style="list-style-type: none"> • Replace with new blade • Check cutting chart • Set guide arm as close to work as possible • Check operator's manual for correct tension • Check cutting chart

 ROUGH CUT Washboard surface Vibration and/or chatter	<ul style="list-style-type: none"> • Saw guide inserts or pulley riding on teeth • Insufficient blade tension • Hard spots • Backing guide worn • Band sticking in cut 	<ul style="list-style-type: none"> • Check operator's manual for correct blade width • Check for correct tension • Check material hardness • Replace • Check for over-feed, damaged set, blade width for radius being cut • Set side guides properly • Check vice & hydraulics • Check coolant table
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 WEAR LINES, LOSS OF SET	<ul style="list-style-type: none"> • Side guides too tight • Work not held firmly • Incorrect or lack of cutting fluid 	
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 TWISTED BLADE Profile sawing		
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Bandsaw Blade Tooth Type

Regular 	A conventional tooth with 0° cutting angle for all general purpose applications.
Variable 	Combines varying gullet depth and rake angles for maximum cutting speeds. Designed to reduce vibration associated with cutting structurals and gang cutting of solids. Best tooth design when sawing tough-to-cut metals.
Hook 	A 10° positive rake angle for fast cutting of gummy materials. The rounded, deeper gullets allow fast chip removal. Generally used when cutting large cross-sections of material.
Skip 	Designed with longer, shallower gullets for extended chip removal. Recommended for plastics, wood, and other soft materials. (Carbon blades only.)

Bandsaw Blade Tooth Set

Variable 	All variable tooth blades also have a variable, modified raker set.
Regular Raker 	Best-suited where materials being cut are of uniform size and for contour cutting.
Wavy 	For cutting very thin materials where tooth breakage has been a problem. Cuts a variety of shapes and thicknesses.

Bandsaw Tooth Form

Positive Rake 	Available in all coarser tooth, bi-metal blades. A 5° to 10° cutting face for better tooth penetration and easier chip formation. Recommended for cutting tough, hardened materials.
Standard Straight 	A 0° cutting face for cutting low alloy easier-to-cut materials as well as irregular shapes.



Bandsaw Blade Comparison Chart

BRAND	Carbide Tipped Metal	Carbide Tipped Foundry	Carbide Grit	Production M-42	Bundling M-42 Heavy Set	Bi-Metal M-42	Bi-Metal Matrix	Carbon Flexback	Carbon Hardback	Carbon Resaw	Carbon ETS
FERSCO	Carbide Tipped / Metal	Carbide Tipped / Foundry	Carbide Grit Edge	Production/ M-42	Bundling / M-42 Heavy Set	Bi-Metal M-42	Bi-Metal Matrix	Carbon Flexback	Carbon Hardback	Ready Sharp Flextemp	Carbon ETS
Amada (AESI)	CTB, BCTB				Protector	SGLB	MGLB				
J.H. Williams (Bahco)	Triple Set Xtra	Triple Set	Multi-Grit	King Cobra PHG, King Cobra PSG	Top Fabricator	Cobra		Flexback	High Hard		
American Saw (Lenox)	Tri-Tech CT, TNT-CT, Tri-Master	Aluminum Master, SST Carbide	Master Grit	QGT, QXP, LXP	RX+ XPS	Classic Diemaster 2		Flex Back	Neo-Type	Woodmaster C	#32 Wood
Diamond Saw (Sterling)	NXT-ct Triple Chip	NXT-ct Set Tooth		Mach 12	Kerf-Plus	Excel, Cut Master, Contour	Super Weld MX	Carbon	Tri-temp	Timber Master	X-tra Duty, E.T.S.
Do-All	Tungsten Carbide Triple Chip	Tungsten Carbide Set Tooth	Tungsten Grit	Penetrator, PMP	Structurall	Silencer, Silencer MPB	Matrix GP	Metal Master	Dart	Woodworking	Woodworking
Disston (Greenfield)			RemGrit	M3000	M4000	M1000, M2000	Matrix II	Flex Back	Hard Back		
M.K. Morse		M-Factor	Tungsten Grit	Independence EXS, Achiever	Independence, Independence II	M42	Matrix II	HEF	HB	Quick Silver	ETS
Simonds	Triple Chip	Carbide Set Tooth, Type I	SimoGrit	Block Buster, Epic	EHS2, Bundle Buster	XL, Si-Clone	Matrix Plus, Dieband Plus	Flex Back	Hard Back	Red Streak	Woodmax
Starrett	Type III	Type I	Carbide Grit	Powerband, Pulsator	Gladiator Emperor	Powerband, Die Pro	Gladiator	Flex-Back	Premium Hard-Back	Woodpecker Premium	Woodpecker XF
Wikus	541 Duroset, 542 Ecodur, 545 Futura SN	540 TCT 546 Futura Plus	550 Tcgrit K, 554 Tcgrit U	529 Marathon M42	530 Bi-flex, 538 Selekt	526 Bi-flex M42, 528 Vario M42, 523 Ecoflex M42		500 Extra	510 Diamant		

Carbide Grit Edge



Carbide Grit super bonded to a quality steel back. This is a blade for tough alloys, abrasive materials, and most composites. Use Carbide Grit Edge where traditional toothed blades do not work or if they wear too quickly to be cost efficient.

Width	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"
Thickness	.020	.025	.025	.032	.035	.042	.042
Grit	ME (Medium)	ME (Medium) MC (Med/Coarse)	ME (Medium) MC (Med/Coarse)	ME (Medium) MC (Med/Coarse) CO (Coarse)	ME (Medium) MC (Med/Coarse) CO (Coarse)	ME (Medium) MC (Med/Coarse) CO (Coarse)	ME (Medium) MC (Med/Coarse) CO (Coarse)
Cost / Foot	\$17.14	\$17.14	\$17.14	\$18.12	\$19.45	\$20.25	\$21.74
250' Part #	F2CG.250Xxx	F2CG.375Xxx	F2CG.500Xxx	F2CG.750Xxx	F2CG1.00Xxx	F2CG1.25Xxx	F2CG1.50Xxx
250' Cost	17.14/ft	17.14/ft	17.14/ft	18.12/ft	19.45/ft	20.25/ft	21.74/ft

To Complete Part Number: Insert Blade Type at X. Insert Grit Type at xx

AVAILABLE IN BOTH CONTINUOUS AND GULLETED.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

WIDTH		1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"
W E L D E D L E N G T H	5' (60")	\$91.28	\$91.28	\$91.28	\$96.18	\$102.83	\$106.83	\$116.85
	5'6" (66")	\$99.85	\$99.85	\$99.85	\$105.24	\$112.56	\$116.96	\$127.72
	6' (72")	\$108.42	\$108.42	\$108.42	\$114.30	\$122.28	\$127.08	\$138.59
	6'6" (78")	\$116.99	\$116.99	\$116.99	\$123.36	\$132.01	\$137.21	\$149.46
	7' (84")	\$125.56	\$125.56	\$125.56	\$132.42	\$141.73	\$147.33	\$160.33
	7'6" (90")	\$134.13	\$134.13	\$134.13	\$141.48	\$151.46	\$157.46	\$171.20
	8' (96")	\$142.70	\$142.70	\$142.70	\$150.54	\$161.18	\$167.58	\$177.19
	8'6" (102")	\$151.27	\$151.27	\$151.27	\$159.60	\$170.91	\$177.71	\$192.94
	9' (108")	\$159.84	\$159.84	\$159.84	\$168.66	\$180.63	\$187.83	\$203.81
	9'6" (114")	\$168.41	\$168.41	\$168.41	\$177.72	\$190.36	\$197.96	\$214.68
	10' (120")	\$176.98	\$176.98	\$176.98	\$186.78	\$200.08	\$208.08	\$225.55
	10'6" (126")	\$185.55	\$185.55	\$185.55	\$195.84	\$209.81	\$218.21	\$236.42
	11' (132")	\$194.12	\$194.12	\$194.12	\$204.90	\$219.53	\$228.33	\$247.29
	11'6" (138")	\$202.69	\$202.69	\$202.69	\$213.96	\$229.26	\$238.46	\$258.16
	12' (144")	\$211.26	\$211.26	\$211.26	\$223.02	\$238.98	\$248.58	\$269.03
	12'6" (150")	\$219.83	\$219.83	\$219.83	\$232.08	\$248.71	\$258.71	\$279.90
	13' (156")	\$228.40	\$228.40	\$228.40	\$241.14	\$258.43	\$268.83	\$290.77
	13'6" (162")	\$236.97	\$236.97	\$236.97	\$250.20	\$268.16	\$278.96	\$301.64
	14' (168")	\$245.54	\$245.54	\$245.54	\$259.26	\$277.88	\$289.08	\$312.51
	14'6" (174")	\$254.11	\$254.11	\$254.11	\$268.32	\$287.61	\$299.21	\$323.38
	15' (180")	\$262.68	\$262.68	\$262.68	\$277.38	\$297.33	\$309.33	\$334.25
	15'6" (186")	\$271.25	\$271.25	\$271.25	\$286.44	\$307.06	\$319.46	\$345.12
16' (192")	\$279.82	\$279.82	\$279.82	\$295.50	\$316.78	\$329.58	\$355.42	
16'6" (198")	\$288.39	\$288.39	\$288.39	\$304.56	\$326.51	\$339.71	\$366.86	
17' (204")	\$296.96	\$296.96	\$296.96	\$313.62	\$336.23	\$349.83	\$377.73	
17'6" (210")	\$305.53	\$305.53	\$305.53	\$322.68	\$345.96	\$359.96	\$388.60	
18' (216")	\$314.10	\$314.10	\$314.10	\$331.74	\$355.68	\$370.08	\$399.47	
18'6" (222")	\$322.67	\$322.67	\$322.67	\$340.80	\$365.41	\$380.21	\$407.77	
19' (228")	\$331.24	\$331.24	\$331.24	\$349.86	\$375.13	\$390.33	\$421.21	
19'6" (234")	\$339.81	\$339.81	\$339.81	\$358.92	\$384.86	\$400.46	\$432.08	
20' (240")	\$348.38	\$348.38	\$348.38	\$367.98	\$394.58	\$410.58	\$440.38	
20'6" (246")	\$356.95	\$356.95	\$356.95	\$377.04	\$404.31	\$420.71	\$453.82	
21' (252")	\$365.52	\$365.52	\$365.52	\$386.10	\$414.03	\$430.83	\$464.69	
21'6" (258")	\$374.09	\$374.09	\$374.09	\$395.16	\$423.76	\$440.96	\$475.56	
22' (264")	\$382.66	\$382.66	\$382.66	\$404.22	\$433.48	\$451.08	\$486.43	

WELD FEES INCLUDED IN PRICING ABOVE: \$5.58 (1/4" TO 1-1/4") OR \$8.15 (1-1/2")

Carbide Tipped



Select carbide tips attached to a quality high speed steel back.
This is a production cutting blade ideal for high performance applications.

Width	1/2"	1/2"	3/4", 1"	1"	1-1/4"	1-1/4"	1-1/4"	1-1/2"	1-1/2"	1-1/2"	2"	2"	2"
Thickness	.025	.025	.035	.035	.042	.042	.042	.050	.050	.050	.062	.062	.062
Tooth	03	04	03	3/04	1/1.17, 1.4/02	2/03, 03	3/04	1/1.7, 1.4/02	2/03	3/04	1/1.7, 1.4/02	2/03	3/04
Cost/Foot	\$13.85	\$14.77	\$14.98	\$15.95	\$13.80	\$15.95	\$21.69	\$15.22	\$16.17	\$21.17	\$21.58	\$23.02	\$27.36

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

W E L D E D L E N G T H	WIDTH	1/2"	1/2"	3/4", 1"	1"	1-1/4"	1-1/4"	1-1/4"	1-1/2"	1-1/2"	1-1/2"	2"	2"	2"
	TOOTH	03	04	03	3/04	1/1.7, 1.4/02	2/03, 03	3/04	1/1.7, 1.4/02	2/03	3/04	1/1.7, 1.4/02	2/03	3/04
5'	(60")	\$74.83	\$79.43	\$80.48	\$85.33	\$74.58	\$85.33	\$114.03	\$84.25	\$89.00	\$114.00	\$116.05	\$123.25	\$144.95
5'6"	(66")	\$81.76	\$86.82	\$87.97	\$93.31	\$81.48	\$93.31	\$124.88	\$91.86	\$97.09	\$124.59	\$126.84	\$134.76	\$158.63
6'	(72")	\$88.68	\$94.20	\$95.46	\$101.28	\$88.38	\$101.28	\$135.72	\$99.47	\$105.17	\$135.17	\$137.63	\$146.27	\$172.31
6'6"	(78")	\$95.61	\$101.59	\$102.95	\$109.26	\$95.28	\$109.26	\$146.57	\$107.08	\$113.26	\$145.76	\$146.47	\$157.78	\$185.99
7'	(84")	\$102.53	\$108.97	\$110.44	\$117.23	\$102.18	\$117.23	\$157.41	\$114.69	\$121.34	\$156.34	\$159.21	\$169.29	\$199.67
7'6"	(90")	\$109.46	\$116.36	\$117.85	\$125.21	\$109.08	\$125.21	\$168.26	\$122.30	\$129.43	\$166.93	\$170.00	\$180.80	\$213.35
8'	(96")	\$116.38	\$123.74	\$125.42	\$133.18	\$115.98	\$133.18	\$179.10	\$129.91	\$137.51	\$177.51	\$180.79	\$192.31	\$227.03
8'6"	(102")	\$123.31	\$131.13	\$132.91	\$141.16	\$122.88	\$141.16	\$189.95	\$137.52	\$145.60	\$188.10	\$191.58	\$203.82	\$240.71
9'	(108")	\$130.23	\$138.51	\$140.40	\$149.13	\$129.78	\$149.13	\$200.79	\$145.13	\$153.68	\$198.68	\$202.37	\$215.33	\$254.39
9'6"	(114")	\$137.16	\$145.90	\$147.89	\$157.11	\$136.68	\$157.11	\$211.64	\$152.74	\$161.77	\$209.27	\$213.16	\$226.84	\$268.07
10'	(120")	\$144.08	\$153.28	\$155.38	\$165.08	\$143.58	\$165.08	\$222.48	\$160.35	\$169.85	\$219.85	\$223.95	\$238.35	\$281.75
10'6"	(126")	\$151.01	\$160.67	\$162.87	\$173.06	\$150.48	\$173.06	\$233.33	\$167.96	\$177.94	\$230.44	\$234.74	\$249.86	\$295.43
11'	(132")	\$157.93	\$168.05	\$170.36	\$181.03	\$157.38	\$181.03	\$244.17	\$175.57	\$186.02	\$241.02	\$245.53	\$261.37	\$309.11
11'6"	(138")	\$164.86	\$175.44	\$177.85	\$189.01	\$164.28	\$189.01	\$255.02	\$183.18	\$194.11	\$251.61	\$256.32	\$272.88	\$322.79
12'	(144")	\$171.78	\$182.82	\$185.34	\$196.98	\$171.18	\$196.98	\$265.86	\$190.79	\$202.19	\$262.19	\$267.11	\$284.39	\$336.47
12'6"	(150")	\$178.71	\$190.21	\$192.83	\$204.96	\$178.08	\$204.96	\$276.71	\$198.40	\$210.28	\$272.78	\$277.90	\$295.90	\$350.15
13'	(156")	\$185.63	\$197.59	\$200.32	\$212.93	\$184.98	\$212.93	\$287.55	\$206.01	\$218.36	\$283.36	\$288.69	\$307.41	\$363.86
13'6"	(162")	\$192.56	\$204.98	\$207.81	\$220.91	\$191.88	\$220.91	\$298.40	\$213.62	\$226.45	\$293.95	\$299.48	\$318.92	\$377.51
14'	(168")	\$199.48	\$212.36	\$215.30	\$228.88	\$198.78	\$228.88	\$309.24	\$221.23	\$234.53	\$304.53	\$310.27	\$330.43	\$391.19
14'6"	(174")	\$206.41	\$219.75	\$222.79	\$236.86	\$205.68	\$236.86	\$320.09	\$228.84	\$242.62	\$315.12	\$321.06	\$341.94	\$404.87
15'	(180")	\$213.33	\$227.13	\$230.28	\$244.83	\$212.58	\$244.83	\$330.93	\$236.45	\$250.70	\$325.70	\$331.85	\$353.45	\$418.55
15'6"	(186")	\$220.26	\$234.52	\$237.77	\$252.81	\$219.48	\$252.81	\$341.78	\$244.06	\$258.79	\$336.29	\$342.64	\$364.96	\$432.23
16'	(192")	\$227.18	\$241.90	\$245.26	\$260.78	\$226.38	\$260.78	\$352.62	\$251.67	\$266.87	\$346.87	\$353.43	\$376.47	\$445.91
16'6"	(198")	\$234.11	\$249.29	\$252.75	\$268.76	\$233.28	\$268.76	\$363.47	\$259.38	\$274.96	\$357.46	\$364.22	\$387.98	\$459.59
17'	(204")	\$241.03	\$256.67	\$260.24	\$276.73	\$240.18	\$276.73	\$374.31	\$266.89	\$283.04	\$368.04	\$375.01	\$399.49	\$473.27
17'6"	(210")	\$247.96	\$264.06	\$267.73	\$284.71	\$247.08	\$284.71	\$385.16	\$274.50	\$291.13	\$378.63	\$385.80	\$411.00	\$486.95
18'	(216")	\$254.88	\$271.44	\$275.22	\$292.68	\$253.98	\$292.68	\$396.00	\$282.11	\$299.21	\$389.21	\$396.59	\$422.51	\$500.63
18'6"	(222")	\$261.81	\$278.83	\$282.71	\$300.66	\$260.88	\$300.66	\$406.85	\$289.72	\$307.30	\$399.80	\$407.38	\$434.02	\$514.31
19'	(228")	\$268.73	\$286.21	\$290.20	\$308.63	\$267.78	\$308.63	\$417.69	\$297.33	\$315.38	\$410.38	\$418.17	\$445.53	\$527.99
19'6"	(234")	\$275.66	\$293.60	\$297.61	\$316.61	\$274.68	\$316.61	\$428.54	\$304.94	\$323.47	\$420.97	\$428.96	\$457.04	\$541.67
20'	(240")	\$282.58	\$300.98	\$305.81	\$324.58	\$281.58	\$324.58	\$439.38	\$312.55	\$331.55	\$431.55	\$439.75	\$468.55	\$555.35
20'6"	(246")	\$289.51	\$308.37	\$312.67	\$332.56	\$288.48	\$332.56	\$450.23	\$320.16	\$339.64	\$442.14	\$450.54	\$480.06	\$569.03
21'	(252")	\$296.43	\$315.75	\$320.16	\$340.53	\$295.38	\$340.53	\$461.07	\$327.77	\$347.72	\$452.72	\$461.33	\$491.57	\$582.71
21'6"	(258")	\$303.36	\$323.14	\$327.65	\$348.51	\$302.28	\$348.51	\$471.92	\$335.38	\$355.81	\$463.31	\$472.12	\$503.08	\$596.39
22'	(264")	\$310.28	\$330.52	\$335.14	\$356.48	\$309.18	\$356.48	\$482.76	\$342.99	\$363.89	\$473.89	\$482.91	\$514.59	\$610.07

WELD FEES INCLUDED IN PRICING ABOVE: \$5.58 (1/2" - 1-1/4") OR \$8.15 (1-1/2" - 2")

Bi-Metal Specialty

Hi-Performance Production M-42

Harder grade M-42 cutting edge with a special alloy backer steel for extreme resistance to dynamic strain. Ideal for extreme production applications.

Width	1"	1-1/4"	1-1/2"	2"	2-5/8"
Thickness	.035	.042	.050	.063	.063
Tooth	2/03, 3/04, 4/06, 5/08, 6/10, 8/12, 10/14	1.4/2.5, 2/03, 3/04, 4/06, 5/08, 6/10	1.4/2.5, 2/03, 3/04, 4/06, 5/08, 6/10	1.4/2.5, 2/03, 3/04	.75/1.1, 1.1/1.5, 1.5/02, 2/03, 3/04
Cost/Foot	\$5.01	\$5.87	\$7.46	\$10.13	\$14.89
100' Part#	F1MP1.00XX	F1MP1.25XX	F1MP1.50XX	F1MP2.00XX	N/A
100' Cost	\$501.00	\$587.00	\$746.00	\$1,013.00	\$1,489.00
125' Part #	N/A	N/A	N/A	N/A	F1MP2.625XX
125' Cost	N/A	N/A	N/A	N/A	14.45/ft
250' Part #	F2MP1.00XX	F2MP1.25XX	F2MP1.50XX	F2M12.00XX	N/A
250' Cost	5.01/ft	5.87/ft	7.46/ft	10.13/ft	N/A



Structural & Bundling M-42 Heavy Set

Tough, high speed steel edge attached to a quality steel back with special tooth design for superior shock resistance and durability. Ideal for tubes, solids, and structural steel on multi-piece cutting applications.

Width	1"	1-1/4"	1-1/2"	2"
Thickness	.035	.042	.050	.062
Tooth	3/04, 4/06, 5/08	2/03, 3/04, 4/06, 5/08	2/03, 3/04, 4/06, 5/08	2/03, 3/04
Cost/Foot	\$4.84	\$5.68	\$7.34	\$9.80
164' Part #	N/A	N/A	F1MH1.50XX	F1MH2.00XX
164' Cost	N/A	N/A	7.34/ft	9.80/ft
250' Part #	F2MH1.00XX	F2MH1.25XX	N/A	N/A
250' Cost	4.84/ft	5.68/ft	N/A	N/A

Bi-Metal Dismantling

For low speed machines.

Width	1-1/4"
Thickness	.042
Tooth	5/08
Cost/Foot	\$2.90
250' Part #	F2D1.2508B
250' Cost	2.90/ft

To Complete Part Number: Insert T.P.I. at XX. Insert Thickness at End.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

	WIDTH	1"	1-1/4"	1-1/2"	2" .063	2-5/8"
W E L D E D L E N G T H	10' (120")	\$55.68	\$64.28	\$82.75	\$109.45	\$157.05
	10'6" (126")	\$58.19	\$67.22	\$86.48	\$114.52	\$164.50
	11' (132")	\$60.69	\$70.15	\$90.21	\$119.58	\$171.94
	11'6" (138")	\$63.20	\$73.09	\$93.94	\$124.65	\$179.39
	12' (144")	\$65.70	\$76.02	\$97.67	\$129.71	\$186.83
	12'6" (150")	\$68.21	\$78.96	\$101.40	\$134.78	\$194.28
	13' (156")	\$70.71	\$81.89	\$105.13	\$139.84	\$201.72
	13'6" (162")	\$73.22	\$84.83	\$108.86	\$144.91	\$209.17
	14' (168")	\$75.72	\$87.76	\$112.59	\$149.97	\$216.61
	14'6" (174")	\$78.23	\$90.70	\$116.32	\$155.04	\$224.06
	15' (180")	\$80.73	\$93.63	\$120.05	\$160.10	\$231.50
	15'6" (186")	\$83.24	\$96.57	\$123.78	\$165.17	\$238.95
	16' (192")	\$85.74	\$99.50	\$127.51	\$170.23	\$246.39
	16'6" (198")	\$88.25	\$102.44	\$131.24	\$175.30	\$253.84
	17' (204")	\$90.75	\$105.37	\$134.97	\$180.36	\$261.28
	17'6" (210")	\$93.26	\$108.31	\$138.70	\$185.43	\$268.73
	18' (216")	\$95.76	\$111.24	\$142.43	\$190.49	\$276.17
	18'6" (222")	\$98.21	\$114.18	\$146.16	\$195.56	\$283.62
	19' (228")	\$100.77	\$117.11	\$149.89	\$200.62	\$291.06
	19'6" (234")	\$103.28	\$120.05	\$153.62	\$205.69	\$298.51
	20' (240")	\$105.78	\$122.98	\$157.35	\$210.75	\$305.95
	20'6" (246")	\$108.29	\$125.92	\$161.08	\$215.82	\$313.40
21' (252")	\$110.79	\$128.85	\$164.81	\$220.88	\$320.84	
21'6" (258")	\$113.30	\$131.79	\$168.54	\$225.95	\$328.29	
22' (264")	\$115.80	\$134.72	\$172.27	\$231.01	\$335.73	

	WIDTH	1"	1-1/4"	1-1/2"	2"
10' (120")	\$53.98	\$62.38	\$81.55	\$106.15	
10'6" (126")	\$56.40	\$65.22	\$85.22	\$111.05	
11' (132")	\$58.82	\$68.06	\$88.89	\$115.95	
11'6" (138")	\$61.24	\$70.90	\$92.56	\$120.85	
12' (144")	\$63.66	\$73.74	\$96.23	\$125.75	
12'6" (150")	\$66.08	\$76.58	\$99.90	\$130.65	
13' (156")	\$68.50	\$79.42	\$103.57	\$135.55	
13'6" (162")	\$70.92	\$82.26	\$107.24	\$140.45	
14' (168")	\$73.34	\$85.10	\$110.91	\$145.35	
14'6" (174")	\$75.76	\$87.94	\$114.58	\$150.25	
15' (180")	\$78.18	\$90.78	\$118.25	\$155.15	
15'6" (186")	\$80.60	\$93.62	\$121.92	\$160.05	
16' (192")	\$83.02	\$96.46	\$125.59	\$164.95	
16'6" (198")	\$85.44	\$99.30	\$129.26	\$169.85	
17' (204")	\$87.86	\$102.14	\$132.93	\$174.75	
17'6" (210")	\$90.28	\$104.98	\$136.60	\$179.65	
18' (216")	\$92.70	\$107.82	\$140.27	\$184.55	
18'6" (222")	\$95.12	\$110.66	\$143.94	\$189.45	
19' (228")	\$97.54	\$113.50	\$147.61	\$194.35	
19'6" (234")	\$99.96	\$116.34	\$151.28	\$199.25	
20' (240")	\$102.38	\$119.18	\$154.95	\$204.15	
20'6" (246")	\$104.80	\$122.02	\$158.62	\$209.05	
21' (252")	\$107.22	\$124.86	\$162.29	\$213.95	
21'6" (258")	\$109.64	\$127.70	\$165.96	\$218.85	
22' (264")	\$112.06	\$130.54	\$169.63	\$223.75	

	WIDTH	1-1/4"
15' (180")	\$49.08	
15'6" (186")	\$50.53	
16' (192")	\$51.98	
16'6" (198")	\$53.43	
17' (204")	\$54.88	
17'6" (210")	\$56.33	
18' (216")	\$57.78	
18'6" (222")	\$59.23	
19' (228")	\$60.68	
19'6" (234")	\$62.13	
20' (240")	\$63.58	
20'6" (246")	\$65.03	
21' (252")	\$66.48	
21'6" (258")	\$67.93	
22' (264")	\$69.38	
22'6" (270")	\$70.83	
23' (276")	\$72.28	
23'6" (282")	\$73.73	
24' (288")	\$75.18	
24'6" (294")	\$76.63	
25' (300")	\$78.08	
25'6" (306")	\$79.53	
26' (312")	\$80.98	
26'6" (318")	\$82.43	
27' (324")	\$83.88	
27'6" (330")	\$85.33	
28' (336")	\$86.78	
28'6" (342")	\$88.23	
29' (348")	\$89.68	

WELD FEES INCLUDED IN PRICING ABOVE: \$5.58 (1" - 1-1/4") OR \$8.15 (1-1/2" - 2-5/8")

Bi-Metal M-42



M-42 high speed steel cutting edge welded to a high quality steel back. This is a production cutting blade ideal for harder, more difficult to cut materials with grater ability to withstand abrasion and best on solids.

Width	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Thickness	.035	.035	.035	.035	.035	.042	.050	.063
Regular/Raker	10, 14	10	10, 14		04, 06, 08	04, 06		
Variable	10/14	10/14	10/14	6/10, 8/12, 10/14	5/08, 6/10, 8/12, 10/14	5/08, 8/12	5/08	
Positive				4/06, 5/08	2/03, 3/04, 4/06	2/03, 3/04, 4/06	1.4/2.5/ 2/03, 3/04, 4/06	1.4/2.5, 2/03, 3/04
Hook		04	04, 06	03	02, 03	02, 03, 04	02	01
Cost per Foot	\$3.73	\$3.83	\$3.87	\$4.17	\$4.66	\$5.48	\$6.99	\$9.48
100' Part #	F1M.250XXx	F1M.375XXx	F1M.500XXx	F1M.750XXx	F1M1.00XXx	F1M1.25XXx	F1M1.50XXx	F1M2.00XXx
100' Cost	\$373.00	\$383.00	\$387.00	\$417.00	\$466.00	\$548.00	\$699.00	\$948.00
250' Part #	F2M.250XXx	F2M.375XXx	F2M.500XXx	F2M.750XXx	F2M1.00XXx	F2M1.25XXx	F2M1.50XXx	F2M2.00XXx
250' Cost	3.73 / ft	3.83 / ft	3.87 / ft	4.17 / ft	4.66 / ft	5.48 / ft	6.99 / ft	9.48 / ft

To Complete Part Number: Insert T.P.I. at XX. Insert Tooth Type at x.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

WIDTH	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
5' (60")	\$24.23	\$24.73	\$24.93	\$26.43	\$28.88	\$32.98	\$43.10	\$55.55
5'6" (66")	\$26.10	\$26.65	\$26.87	\$28.52	\$31.21	\$35.72	\$46.60	\$60.29
6' (72")	\$27.96	\$28.56	\$28.80	\$30.60	\$33.54	\$38.46	\$50.09	\$65.03
6'6" (78")	\$29.83	\$30.18	\$30.74	\$32.69	\$35.87	\$41.20	\$53.59	\$69.77
7' (84")	\$31.69	\$32.39	\$32.67	\$34.77	\$38.20	\$43.94	\$57.08	\$74.51
7'6" (90")	\$33.56	\$34.31	\$34.61	\$36.86	\$40.53	\$46.68	\$60.58	\$79.25
8' (96")	\$35.42	\$36.22	\$36.54	\$38.94	\$42.86	\$49.42	\$64.07	\$83.99
8'6" (102")	\$37.29	\$38.14	\$38.48	\$41.03	\$45.19	\$52.16	\$67.57	\$88.73
9' (108")	\$39.15	\$40.05	\$40.41	\$43.11	\$47.52	\$54.90	\$71.06	\$93.47
9'6" (114")	\$41.02	\$41.97	\$42.35	\$45.20	\$49.85	\$57.64	\$74.56	\$98.21
10' (120")	\$42.88	\$43.88	\$44.28	\$47.28	\$52.18	\$60.38	\$78.05	\$102.95
10'6" (126")	\$44.75	\$45.80	\$46.22	\$49.37	\$54.51	\$63.12	\$81.55	\$107.69
11' (132")	\$46.61	\$47.71	\$48.15	\$51.45	\$56.84	\$65.86	\$85.04	\$112.43
11'6" (138")	\$48.48	\$49.63	\$50.09	\$53.54	\$59.17	\$68.60	\$88.54	\$117.17
12' (144")	\$50.34	\$51.54	\$52.02	\$55.62	\$61.50	\$71.34	\$92.03	\$121.91
12'6" (150")	\$52.21	\$53.46	\$53.96	\$57.71	\$63.83	\$74.08	\$95.53	\$126.65
13' (156")	\$54.07	\$55.37	\$55.89	\$59.79	\$66.16	\$76.82	\$99.02	\$131.39
13'6" (162")	\$55.94	\$57.29	\$57.83	\$61.88	\$68.49	\$79.56	\$102.52	\$136.13
14' (168")	\$57.80	\$59.20	\$59.76	\$63.96	\$70.82	\$82.30	\$106.01	\$140.87
14'6" (174")	\$59.67	\$61.12	\$61.70	\$66.05	\$73.15	\$85.04	\$109.51	\$145.61
15' (180")	\$61.53	\$63.03	\$63.63	\$68.13	\$75.48	\$87.78	\$113.00	\$150.35
15'6" (186")	\$63.40	\$64.95	\$65.57	\$70.22	\$77.81	\$90.52	\$116.50	\$155.09
16' (192")	\$65.26	\$66.86	\$67.50	\$72.30	\$80.14	\$93.26	\$119.99	\$159.83
16'6" (198")	\$67.13	\$68.78	\$69.44	\$74.39	\$82.47	\$96.00	\$123.49	\$164.57
17' (204")	\$68.99	\$70.69	\$71.37	\$76.47	\$84.80	\$98.74	\$126.88	\$169.31
17'6" (210")	\$70.86	\$72.61	\$73.31	\$78.56	\$87.13	\$101.48	\$130.48	\$174.05
18' (216")	\$72.72	\$74.52	\$75.24	\$80.64	\$89.46	\$104.22	\$133.97	\$178.79
18'6" (222")	\$74.59	\$76.44	\$77.18	\$82.73	\$91.79	\$106.96	\$137.47	\$83.53
19' (228")	\$76.45	\$78.35	\$79.11	\$84.81	\$94.12	\$107.70	\$140.96	\$188.27
19'6" (234")	\$78.32	\$80.27	\$81.04	\$86.90	\$96.45	\$112.44	\$144.46	\$193.01
20' (240")	\$80.18	\$82.18	\$82.98	\$88.98	\$98.78	\$115.18	\$147.95	\$197.75
20'6" (246")	\$82.05	\$84.10	\$84.92	\$91.07	\$101.11	\$117.92	\$151.45	\$202.49
21' (252")	\$83.91	\$86.01	\$86.85	\$93.15	\$103.44	\$120.66	\$154.94	\$207.23
21'6" (258")	\$85.78	\$87.93	\$88.79	\$95.24	\$105.77	\$123.40	\$158.44	\$211.97
22' (264")	\$87.64	\$89.84	\$90.72	\$97.32	\$108.10	\$126.14	\$161.93	\$216.71

WELD FEES INCLUDED IN PRICING ABOVE: \$5.58 (1/4" - 1-1/4") OR \$8.15 (1-1/2" - 2")

Bi-Metal Matrix



Matrix high speed steel cutting edge welded to a high quality steel back. This is an all around high performance metal cutting blade ideal for structural products, pipe, and any interrupted cut.

Width	1/4"	3/8"	1/2"	1/2"	5/8"	3/4"	1"	1-1/4"	1-1/2"
Thickness	.025	.025	.020	.025	.035	.035	.035	.042	.050
Regular / Raker	14	08, 10, 14	10, 14, 18	06, 10, 14, 18		06, 08, 10, 14	06, 08, 10, 14	06	
Hook	06	04		03, 04		03		1.14	
Wavy			14, 18, 24						
Variable	10/14	10/14	10/14, 14/18, 20/24	6/10, 8/12, 10/14, 14/18	5/08, 6/10, 10/14	3/04/, 4/06, 5/08, 6/10, 8/12, 10/14	3/04, 4/06, 5/08, 6/10, 8/12, 10/14	3/04, 4/06, 5/08, 6/10	2/03, 3/04, 4/06, 5/08
Cost / Foot	\$3.46	\$3.46	\$3.46	\$3.46	\$3.83	\$3.83	\$4.27	\$5.01	\$6.45
100' Part #	F1B.250XXx	F1B.375XXx	F1B.500XXx.020	F1B.500XXx.025	F1B.625XXx	F1B.750XXx	F1B1.00XXx	F1B1.25XXx	F1B1.50XXx
100' Cost	\$346.00	\$346.00	\$346.00	\$346.00	\$383.00	\$383.00	\$427.00	\$501.00	\$645.00
250' Part #	F2B.250XXx	F2B.375XXx	F2B.500XXx.020	F2B.500XXx.025	F2B.625XXx	F2B.750XXx	F2B1.00XXx	F2B1.25XXx	F2B1.50XXx
250' Cost	3.46 / ft	3.46 / ft	3.46 / ft	3.46 / ft	3.83 / ft	3.83 / ft	4.27 / ft	5.01 / ft	6.45 / ft

To Complete Part Number: Insert T.P.I. at XX. On 1/2" Insert Thickness at End.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

WIDTH	1/4"	3/8"	1/2" .020	1/2" .025	5/8"	3/4"	1"	1-1/4"	1-1/2"
5' (60")	\$22.88	\$22.88	\$22.88	\$22.88	\$24.73	\$24.73	\$26.93	\$30.63	\$40.40
5'6" (66")	\$24.61	\$24.61	\$24.61	\$24.61	\$26.65	\$26.65	\$29.07	\$33.14	\$43.63
6' (72")	\$26.34	\$26.34	\$26.34	\$26.34	\$28.56	\$28.56	\$31.20	\$35.64	\$46.85
6'6" (78")	\$28.07	\$28.07	\$28.07	\$28.07	\$30.48	\$30.48	\$33.34	\$38.15	\$50.08
7' (84")	\$29.80	\$29.80	\$29.80	\$29.80	\$32.39	\$32.39	\$35.47	\$40.65	\$53.50
7'6" (90")	\$31.53	\$31.53	\$31.53	\$31.53	\$34.31	\$34.31	\$37.61	\$43.16	\$56.53
8' (96")	\$33.26	\$33.26	\$33.26	\$33.26	\$36.22	\$36.22	\$39.74	\$45.66	\$59.75
8'6" (102")	\$34.99	\$34.99	\$34.99	\$34.99	\$38.14	\$38.14	\$41.88	\$48.17	\$62.98
9' (108")	\$36.72	\$36.72	\$36.72	\$36.72	\$40.05	\$40.05	\$44.01	\$50.67	\$66.20
9'6" (114")	\$38.45	\$38.45	\$38.45	\$38.45	\$41.97	\$41.97	\$46.15	\$53.18	\$69.43
10' (120")	\$40.18	\$40.18	\$40.18	\$40.18	\$43.88	\$43.88	\$48.28	\$55.68	\$72.65
10'6" (126")	\$41.91	\$41.91	\$41.91	\$41.91	\$45.80	\$45.80	\$50.42	\$58.19	\$75.88
11' (132")	\$43.64	\$43.64	\$43.64	\$43.64	\$47.71	\$47.71	\$52.55	\$60.69	\$79.10
11'6" (138")	\$45.37	\$45.37	\$45.37	\$45.37	\$49.63	\$49.63	\$54.69	\$63.20	\$82.33
12' (144")	\$47.10	\$47.10	\$47.10	\$47.10	\$51.54	\$51.54	\$56.82	\$65.70	\$85.55
12'6" (150")	\$48.83	\$48.83	\$48.83	\$48.83	\$53.46	\$53.46	\$58.96	\$68.21	\$88.78
13' (156")	\$50.56	\$50.56	\$50.56	\$50.56	\$55.37	\$55.37	\$61.09	\$70.71	\$92.00
13'6" (162")	\$52.29	\$52.29	\$52.29	\$52.29	\$57.29	\$57.29	\$63.23	\$73.22	\$95.23
14' (168")	\$54.02	\$54.02	\$54.02	\$54.02	\$59.20	\$59.20	\$65.36	\$75.72	\$98.45
14'6" (174")	\$55.75	\$55.75	\$55.75	\$55.75	\$61.12	\$61.12	\$67.50	\$78.23	\$101.68
15' (180")	\$57.48	\$57.48	\$57.48	\$57.48	\$63.03	\$63.03	\$69.63	\$80.73	\$104.90
15'6" (186")	\$59.21	\$59.21	\$59.21	\$59.21	\$64.95	\$64.95	\$71.77	\$83.24	\$108.13
16' (192")	\$60.94	\$60.94	\$60.94	\$60.94	\$66.86	\$66.86	\$73.90	\$85.74	\$111.35
16'6" (198")	\$62.67	\$62.67	\$62.67	\$62.67	\$68.78	\$68.78	\$76.04	\$88.25	\$114.58
17' (204")	\$64.40	\$64.40	\$64.40	\$64.40	\$70.69	\$70.69	\$78.17	\$90.75	\$117.80
17'6" (210")	\$66.13	\$66.13	\$66.13	\$66.13	\$72.61	\$72.61	\$80.31	\$93.26	\$121.03
18' (216")	\$67.86	\$67.86	\$67.86	\$67.86	\$74.52	\$74.52	\$84.44	\$95.76	\$124.25
18'6" (222")	\$69.59	\$69.59	\$69.59	\$69.59	\$76.44	\$76.44	\$84.58	\$98.27	\$127.48
19' (228")	\$71.32	\$71.32	\$71.32	\$71.32	\$78.35	\$78.35	\$86.71	\$100.77	\$130.70
19'6" (234")	\$73.05	\$73.05	\$73.05	\$73.05	\$80.27	\$80.27	\$88.85	\$103.28	\$133.93
20' (240")	\$74.78	\$74.78	\$74.78	\$74.78	\$82.18	\$82.18	\$90.98	\$105.78	\$137.15
20'6" (246")	\$76.51	\$76.51	\$76.51	\$76.51	\$84.10	\$84.10	\$93.12	\$108.29	\$140.38
21' (252")	\$78.24	\$78.24	\$78.24	\$78.24	\$86.01	\$86.01	\$95.25	\$110.79	\$143.60
21'6" (258")	\$79.97	\$79.97	\$79.97	\$79.97	\$87.93	\$87.93	\$97.39	\$113.30	\$146.83
22' (264")	\$81.70	\$81.70	\$81.70	\$81.70	\$89.84	\$89.84	\$99.52	\$115.80	\$150.05

WELD FEES INCLUDED IN PRICING ABOVE: \$5.58 (1/4" - 1-1/4") OR \$8.15 (1-1/2")

Carbon Specialty



"READY SHARP" Flextemp

High carbon alloy steel blade for woodworking, sawmilling and band resawing.

Width	1"		1-1/4"		1-1/2"		2"	
Thickness	.035	.042	.035	.042	.045	.045	.035	.042
Hook	1.33 02	1.33	1.33 02	1.14 1.33 01	1.14	1.14	1.14	1.14 01
Cost per Foot	\$1.22		\$1.82		\$2.14		\$3.02	
250' Part #	F2R1.00XXX		F2R1.25XXX		F2R1.5XXX		F2R2.00XXX	
250' Cost	1.22 / ft		1.82 / ft		2.14 / ft		3.02 / ft	

To Complete Part Number: Insert T.P.I. at XX;
Insert Thickness at xxx.

E.T.S.

High carbon alloy steel for production woodworking and furniture manufacturing

1/4"	3/8"	1/2"	3/4"
.032	.032	.032	.032
04	03, 04	03, 04	03, 04
\$0.77	\$0.78	\$0.85	\$1.04
F2E.250XX	F2E.375XX	F2E.500XX	F2E.750XX
.77 / ft	.78 / ft	.85 / ft	1.04 / ft

To Complete Part Number:
Insert T.P.I. at XX.

Meat Band

Nickel alloy steel for the food industry.

Width	5/8"
Thickness	.025
Hook	03
Cost per Foot	\$1.30
100' Part #	F1P.62503
100' Cost	\$130.00
250' Part #	F2P.62503
250' Cost	1.30 / ft

Carbon Dismantling

For high speed machines.

Width	1-1/4"
Thickness	.042
Hook	06
Cost per Foot	\$1.88
250' Part #	F2D1.2506C
250' Cost	1.88 / ft

To Complete Part Number:
Insert T.P.I. at XX.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

	WIDTH					1/4"				3/8"				1/2"				3/4"				WIDTH		5/8"		WIDTH		1-1/4"																																																																																																																																																																																																																																	
	8'	8'6"	9'	9'6"	10'	10'6"	11'	11'6"	12'	12'6"	13'	13'6"	14'	14'6"	15'	15'6"	16'	16'6"	17'	17'6"	18'	18'6"	19'	19'6"	20'	20'6"	21'	21'6"	22'	22'6"	23'	23'6"	24'	24'6"	25'	25'6"	26'	26'6"	27'	27'6"	28'	28'6"	29'	29'6"																																																																																																																																																																																																																	
W E L D E D L E N G T H	(96")	\$14.38	\$19.18	\$21.74	\$28.78	\$10.78	\$10.86	\$11.42	\$12.94	\$11.17	\$11.25	\$11.85	\$13.46	\$11.55	\$11.64	\$12.27	\$13.98	\$11.94	\$12.03	\$12.70	\$14.50	\$12.32	\$12.42	\$13.12	\$15.02	\$12.71	\$12.81	\$13.55	\$15.54	\$13.09	\$13.20	\$13.97	\$16.06	\$13.48	\$13.59	\$14.40	\$16.58	\$13.86	\$13.98	\$14.82	\$17.10	\$14.25	\$14.37	\$15.25	\$17.62	\$14.63	\$14.76	\$15.67	\$18.14	\$15.02	\$15.15	\$16.10	\$18.66	\$15.40	\$15.54	\$16.52	\$19.18	\$15.79	\$15.93	\$16.95	\$19.70	\$16.17	\$16.32	\$17.37	\$20.22	\$16.56	\$16.71	\$17.80	\$20.74	\$16.94	\$17.10	\$18.22	\$21.26	\$17.33	\$17.49	\$18.65	\$21.78	\$17.71	\$17.88	\$19.01	\$22.30	\$18.10	\$18.27	\$19.50	\$22.82	\$18.48	\$18.66	\$19.92	\$23.34	\$18.87	\$19.05	\$20.35	\$23.86	\$19.25	\$19.44	\$20.77	\$24.38	\$19.64	\$19.83	\$21.20	\$24.90	\$20.02	\$20.02	\$21.62	\$25.42	\$20.41	\$20.61	\$22.05	\$25.94	\$20.79	\$21.00	\$22.47	\$26.46	\$21.18	\$21.39	\$22.90	\$26.98	\$21.56	\$21.78	\$23.32	\$27.50	5' (60")	\$11.12	15' (180")	\$32.82	5'6" (66")	\$11.77	15'6" (186")	\$33.76	6' (72")	\$12.42	16' (192")	\$34.70	6'6" (78")	\$13.07	16'6" (198")	\$35.64	7' (84")	\$13.72	17' (204")	\$36.58	7'6" (90")	\$14.37	17'6" (210")	\$37.52	8' (96")	\$15.02	18' (216")	\$38.46	8'6" (102")	\$15.67	18'6" (222")	\$39.40	9' (108")	\$16.32	19' (228")	\$40.34	9'6" (114")	\$16.97	19'6" (234")	\$41.28	10' (120")	\$17.62	20' (240")	\$42.22	10'6" (126")	\$18.27	20'6" (246")	\$43.16	11' (132")	\$18.92	21' (252")	\$44.10	11'6" (138")	\$19.57	21'6" (258")	\$45.04	12' (144")	\$20.22	22' (264")	\$45.98	12'6" (150")	\$20.87	22'6" (270")	\$46.92	13' (156")	\$21.52	23' (276")	\$47.86	13'6" (162")	\$22.17	23'6" (282")	\$48.80	14' (168")	\$22.82	24' (288")	\$49.74	14'6" (174")	\$23.47	24'6" (294")	\$50.68	15' (180")	\$24.12	25' (300")	\$51.62	15'6" (186")	\$24.77	25'6" (306")	\$52.56	16' (192")	\$25.42	26' (312")	\$53.50	16'6" (198")	\$26.07	26'6" (318")	\$54.44	17" (204")	\$26.72	27' (324")	\$55.38	17'6" (210")	\$27.37	27'6" (330")	\$56.32	18' (216")	\$28.02	28' (336")	\$57.26	18'6" (222")	\$28.67	28'6" (342")	\$58.20	19' (228")	\$29.32	29' (348")	\$59.14	19'6" (234")	\$29.97			20' (240")	\$30.62			20'6" (246")	\$31.27			21' (252")	\$31.92		

WELD FEES INCLUDED IN PRICING ABOVE: \$4.62

Carbon Silicon



High carbon silicon alloy steel. Ideal for high-end woodworking, extreme contour cutting, and when extreme fatigue resistance is required

Width	3/16"	1/4"	3/8"	1/2"	3/4"	1"
Thickness	.025	.025	.025	.032	.032	.035
Regular/Raker	10	08, 10, 14, 18	08, 10, 14	08, 10, 14, 18	10, 14	10, 14
Hook		04, 06	03, 04, 06	03, 04, 06	02, 03, 04	02, 03
Cost per Foot	\$1.03	\$1.00	\$1.03	\$1.22	\$1.51	\$1.78
250' Part #	F2S.187XXx	F2S.250XXx	F2S.375XXx	F2S.500XXx	F2S.750XXx	F2S1.00XXx
250' Cost	1.03 / ft	1.00 / ft	1.03 / ft	1.12 / ft	1.51 / ft	1.78 / ft

To Complete Part Number: Insert T.P.I. at XX. Insert Tooth Type at x.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS NEXT FULL FOOT.

WIDTH		3/16"	1/4"	3/8"	1/2"	3/4"	1"
W E L D E D L E N G T H	5' (60")	\$9.77	\$9.62	\$9.77	\$10.22	\$12.17	\$13.52
	5'6" (66")	\$10.29	\$10.12	\$10.29	\$10.78	\$12.93	\$14.41
	6' (72")	\$10.80	\$10.62	\$10.80	\$11.34	\$13.68	\$15.30
	6'6" (78")	\$11.32	\$11.12	\$11.32	\$11.90	\$14.44	\$16.19
	7' (84")	\$11.83	\$11.62	\$11.83	\$12.46	\$15.19	\$17.08
	7'6" (90")	\$12.35	\$12.12	\$12.35	\$13.02	\$15.95	\$17.97
	8' (96")	\$12.86	\$12.62	\$12.86	\$13.58	\$16.70	\$18.86
	8'6" (102")	\$13.38	\$13.12	\$13.38	\$14.14	\$17.46	\$19.75
	9' (108")	\$13.89	\$13.62	\$13.89	\$14.70	\$18.21	\$20.64
	9'6" (114")	\$14.41	\$14.12	\$14.41	\$15.26	\$18.97	\$21.53
	10' (120")	\$14.92	\$14.62	\$14.92	\$15.82	\$19.72	\$22.42
	10'6" (126")	\$15.44	\$15.12	\$15.44	\$16.38	\$20.48	\$23.31
	11' (132")	\$15.95	\$15.62	\$15.95	\$16.94	\$21.23	\$24.20
	11'6" (138")	\$16.47	\$16.12	\$16.47	\$17.50	\$21.99	\$25.09
	12' (144")	\$16.98	\$16.62	\$16.98	\$18.06	\$22.74	\$25.98
	12'6" (150")	\$17.50	\$17.12	\$17.50	\$18.62	\$23.50	\$26.87
	13' (156")	\$18.01	\$17.62	\$18.01	\$19.18	\$24.25	\$27.76
	13'6" (162")	\$18.53	\$18.12	\$18.53	\$19.74	\$25.01	\$28.65
	14' (168")	\$19.04	\$18.62	\$19.04	\$20.30	\$25.76	\$29.54
	14'6" (174")	\$19.56	\$19.12	\$19.56	\$20.86	\$26.52	\$30.43
	15' (180")	\$20.07	\$19.62	\$20.07	\$21.42	\$27.27	\$31.32
	15'6" (186")	\$20.59	\$20.12	\$20.59	\$21.98	\$28.03	\$32.21
16' (192")	\$21.10	\$20.62	\$21.10	\$22.54	\$28.78	\$33.10	
16'6" (198")	\$21.62	\$21.12	\$21.62	\$23.10	\$29.54	\$33.99	
17' (204")	\$22.13	\$21.62	\$22.13	\$23.66	\$30.29	\$34.88	
17'6" (210")	\$22.65	\$22.12	\$22.65	\$24.22	\$31.05	\$35.77	
18' (216")	\$23.16	\$22.62	\$23.16	\$24.78	\$31.80	\$36.66	
18'6" (222")	\$23.68	\$23.12	\$23.68	\$25.34	\$32.56	\$37.55	
19' (228")	\$24.19	\$23.62	\$24.19	\$25.90	\$33.31	\$38.44	
19'6" (234")	\$24.71	\$24.12	\$24.71	\$26.46	\$34.07	\$39.33	
20' (240")	\$25.22	\$24.62	\$25.22	\$27.02	\$34.82	\$40.22	
20'6" (246")	\$25.74	\$25.12	\$25.74	\$27.58	\$35.58	\$41.11	
21' (252")	\$26.25	\$35.62	\$26.25	\$28.14	\$36.33	\$42.00	
21'6" (258")	\$26.77	\$26.12	\$26.77	\$28.70	\$37.09	\$42.89	
22' (264")	\$27.28	\$26.62	\$27.28	\$29.26	\$37.84	\$43.78	

WELD FEES INCLUDED IN PRICING ABOVE: \$4.62

Carbon Hardback



High carbon alloy steel. Ideal for applications where straighter cuts and heavier down feed pressure are required of cutting mild steel, non-ferrous product, and wood. Not recommended to run over 4,000 sfm.

Width	1/4"	3/8"	1/2"	5/8"	3/4"	1"
Thickness	.025	.025	.025	.032	.032	.035
Regular/Raker	10, 14, 18, 24	08, 10, 14, 18	06, 08, 10, 14, 18, 24	08, 10, 14	06, 08, 10, 14, 18	06, 10, 14
Wavy	32		14, 18, 24		10, 12, 14, 18	
Skip	04, 06	03, 04	04		03, 04	
Hook	04, 06	03, 04, 06	03, 04, 06	04	02, 03, 06	03, 04
Cost per Foot	\$0.79	\$0.85	\$0.88	\$1.06	\$1.14	\$1.59
100' Part #	F1H.250XXx	F1H.375XXx	F1H.500XXx	F1H.625XXx	F1H.750XXx	F1H1.00XXx
100' Cost	\$79.00	\$85.00	\$88.00	\$106.00	\$114.00	\$157.00
250' Part #	F2H.250XXx	F2H.375XXx	F2H.500XXx	F2H.625XXx	F2H.750XXx	F2H1.00XXx
250' Cost	.79 / ft	.85 / ft	.88 / ft	1.06 / ft	1.14 / ft	1.57 / ft

To Complete Part Number: Insert T.P.I. at XX. Insert Tooth Type at x.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS NEXT FULL FOOT.

WIDTH		1/4"	3/8"	1/2"	5/8"	3/4"	1"
W E L D E D L E N G T H	5' (60")	\$8.57	\$8.87	\$9.02	\$9.92	\$10.32	\$12.47
	5'6" (66")	\$8.97	\$9.30	\$9.46	\$10.45	\$10.89	\$13.26
	6' (72")	\$9.36	\$9.72	\$9.90	\$10.98	\$11.46	\$14.04
	6'6" (78")	\$9.76	\$10.15	\$10.34	\$11.51	\$12.03	\$14.83
	7' (84")	\$10.15	\$10.57	\$10.78	\$12.04	\$12.60	\$15.61
	7'6" (90")	\$10.55	\$11.00	\$11.22	\$12.57	\$13.17	\$16.40
	8' (96")	\$10.94	\$11.42	\$11.66	\$13.10	\$13.74	\$17.18
	8'6" (102")	\$11.34	\$11.85	\$12.10	\$13.63	\$14.31	\$17.95
	9' (108")	\$11.73	\$12.27	\$12.54	\$14.16	\$14.88	\$18.75
	9'6" (114")	\$12.13	\$12.70	\$12.98	\$14.69	\$15.45	\$19.54
	10' (120")	\$12.52	\$13.12	\$13.42	\$15.22	\$16.02	\$20.32
	10'6" (126")	\$12.92	\$13.55	\$13.86	\$15.75	\$16.59	\$21.11
	11' (132")	\$13.31	\$13.97	\$14.30	\$16.28	\$17.16	\$21.89
	11'6" (138")	\$13.71	\$14.40	\$14.74	\$16.81	\$17.73	\$22.68
	12' (144")	\$14.10	\$14.82	\$15.18	\$17.34	\$18.30	\$23.46
	12'6" (150")	\$14.50	\$15.25	\$15.62	\$17.87	\$18.87	\$24.25
	13' (156")	\$14.89	\$15.67	\$16.06	\$18.40	\$19.44	\$25.03
	13'6" (162")	\$15.29	\$16.10	\$16.50	\$18.93	\$20.01	\$25.82
	14' (168")	\$15.68	\$16.52	\$16.94	\$19.46	\$20.58	\$26.60
	14'6" (174")	\$16.08	\$16.95	\$17.38	\$19.99	\$21.15	\$27.39
	15' (180")	\$16.47	\$17.37	\$17.82	\$20.52	\$21.72	\$28.17
	15'6" (186")	\$16.87	\$17.80	\$18.26	\$21.05	\$22.29	\$28.96
	16' (192")	\$17.26	\$18.22	\$18.70	\$21.58	\$22.86	\$29.74
	16'6" (198")	\$17.66	\$18.65	\$19.14	\$22.11	\$23.43	\$30.53
	17' (204")	\$18.05	\$19.07	\$19.58	\$22.64	\$24.00	\$31.31
	17'6" (210")	\$18.45	\$19.50	\$20.02	\$23.17	\$24.57	\$32.10
	18' (216")	\$18.84	\$19.92	\$20.46	\$23.70	\$25.14	\$32.88
	18'6" (222")	\$19.24	\$20.35	\$20.90	\$24.23	\$25.71	\$33.67
19' (228")	\$19.63	\$20.77	\$21.34	\$24.76	\$26.28	\$34.45	
19'6" (234")	\$20.03	\$21.20	\$21.78	\$25.29	\$26.85	\$35.24	
20' (240")	\$20.42	\$21.62	\$22.22	\$25.82	\$27.42	\$36.02	
20'6" (246")	\$20.82	\$22.05	\$22.66	\$26.35	\$27.99	\$36.81	
21' (252")	\$21.21	\$22.47	\$23.10	\$26.88	\$28.56	\$37.59	
21'6" (258")	\$21.61	\$22.90	\$23.54	\$27.41	\$29.13	\$38.38	
22' (264")	\$22.00	\$23.32	\$23.98	\$27.94	\$29.70	\$39.16	

WELD FEES INCLUDED IN PRICING ABOVE: \$4.62

Carbon Flexback



High carbon alloy steel. Ideal for smaller machines cutting wood, non-ferrous products, and mild steel. The flexible back is more fatigue resistant and can be run up to 15,000 sfm

Width	1/8"	3/16"	1/4"	3/8"	1/2"	5/8"	3/4"	1"
Thickness	.025	.025	.025	.025	.025	.032	.032	.035
Regular / Raker	14, 18	10, 14	08, 10, 14, 18, 24	08, 10, 14, 18, 24	04, 06, 08, 10, 14, 18, 24	10, 14	06, 08, 10, 14, 18	06, 08, 10, 14
Wavy			32		14, 18, 24, 32	10, 14	14	
Skip		04	04, 06	03, 04	03, 04		03, 04	03
Hook			04, 06	03, 04, 06	03, 04, 06	03, 04, 06	02, 03, 04, 06	03, 04, 06
Cost / Foot	\$2.19	\$0.74	\$0.76	\$0.79	\$0.86	\$1.03	\$1.10	\$1.49
100' Part #	F1F.125XXx	F1F.187XXx	F1F.250XXx	F1F.375XXx	F1F.500XXx	F1F.625XXx	F1F.750XXx	F1F.100XXx
100' Cost	\$219.00	\$74.00	\$76.00	\$79.00	\$86.00	\$103.00	\$110.00	\$149.00
250' Part #	N/A	N/A	F2F.250XXx	F2F.375XXx	F2F.500XXx	F2F.625XXx	F2F.750XXx	F2F.100XXx
250' Cost	N/A	N/A	.76 / ft	.79 / ft	.86 / ft	1.03 / ft	1.10 / ft	1.49 / ft

To Complete Part Number: Insert T.P.I. at XX. Insert Tooth Type at x.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

WIDTH		1/8"	3/16"	1/4"	3/8"	1/2"	5/8"	3/4"	1"
W E L D E D L E N G T H	5' (60")	\$15.57	\$8.32	\$8.42	\$8.57	\$8.92	\$9.77	\$10.12	\$12.07
	5'6" (66")	\$16.67	\$8.69	\$8.80	\$8.97	\$9.35	\$10.29	\$10.67	\$12.82
	6' (72")	\$12.76	\$9.06	\$9.18	\$9.36	\$9.78	\$10.80	\$11.22	\$13.56
	6'6" (78")	\$18.86	\$9.43	\$9.56	\$9.76	\$10.21	\$11.32	\$11.77	\$14.31
	7' (84")	\$19.95	\$9.80	\$9.94	\$10.15	\$10.64	\$11.83	\$12.32	\$15.05
	7'6" (90")	\$21.05	\$10.17	\$10.32	\$10.55	\$11.07	\$12.35	\$12.87	\$15.80
	8' (96")	\$22.14	\$10.54	\$10.70	\$10.94	\$11.50	\$12.86	\$13.42	\$16.54
	8'6" (102")	\$23.24	\$10.91	\$11.07	\$11.34	\$11.93	\$13.38	\$13.97	\$17.29
	9' (108")	\$24.33	\$11.28	\$11.46	\$11.73	\$12.36	\$13.89	\$14.52	\$18.03
	9'6" (114")	\$25.43	\$11.65	\$11.84	\$12.13	\$12.79	\$14.41	\$15.07	\$18.78
	10' (120")	\$26.52	\$12.02	\$12.22	\$12.52	\$13.22	\$14.92	\$15.62	\$19.52
	10'6" (126")	\$27.62	\$12.39	\$12.60	\$12.92	\$13.65	\$15.44	\$16.17	\$20.27
	11' (132")	\$28.71	\$12.76	\$12.98	\$13.31	\$14.08	\$15.95	\$16.72	\$21.01
	11'6" (138")	\$29.81	\$13.13	\$13.36	\$13.71	\$14.51	\$16.47	\$17.27	\$21.76
	12' (144")	\$30.90	\$13.50	\$13.74	\$14.10	\$14.94	\$16.98	\$17.82	\$22.50
	12'6" (150")	\$32.00	\$13.87	\$14.12	\$14.50	\$15.37	\$17.50	\$18.37	\$23.25
	13' (156")	\$33.19	\$14.24	\$14.50	\$14.89	\$15.80	\$18.01	\$18.92	\$23.99
	13'6" (162")	\$34.19	\$14.61	\$14.88	\$15.29	\$16.23	\$18.53	\$19.47	\$24.74
	14' (168")	\$35.28	\$14.98	\$15.26	\$15.68	\$16.66	\$19.04	\$20.02	\$25.48
	14'6" (174")	\$36.38	\$15.35	\$15.64	\$16.08	\$17.09	\$19.56	\$20.57	\$26.23
	15' (180")	\$37.47	\$15.72	\$16.02	\$16.47	\$17.52	\$20.07	\$21.12	\$26.97
	15'6" (186")	\$38.57	\$16.09	\$16.40	\$16.87	\$17.95	\$20.59	\$21.67	\$27.72
16' (192")	\$39.66	\$16.46	\$16.78	\$17.26	\$18.38	\$21.10	\$22.22	\$28.46	
16'6" (198")	\$40.76	\$16.83	\$17.16	\$17.66	\$18.81	\$21.62	\$22.77	\$29.21	
17' (204")	\$41.85	\$17.20	\$17.54	\$18.05	\$19.24	\$22.13	\$23.32	\$29.95	
17'6" (210")	\$42.95	\$17.57	\$17.92	\$18.45	\$19.67	\$22.65	\$23.87	\$30.70	
18' (216")	\$44.04	\$17.95	\$18.30	\$18.84	\$20.10	\$23.16	\$24.42	\$31.44	
18'6" (222")	\$45.14	\$18.31	\$18.68	\$19.24	\$20.53	\$23.68	\$24.97	\$32.19	
19' (228")	\$46.23	\$18.68	\$19.06	\$19.63	\$20.96	\$24.19	\$25.52	\$32.93	
19'6" (234")	\$47.33	\$19.05	\$19.44	\$20.03	\$21.39	\$24.71	\$26.07	\$33.68	
20' (240")	\$48.42	\$19.42	\$19.82	\$20.42	\$21.82	\$25.22	\$26.62	\$34.42	
20'6" (246")	\$49.52	\$19.79	\$20.20	\$20.82	\$22.25	\$25.74	\$27.17	\$35.17	
21' (252")	\$50.61	\$20.16	\$20.58	\$21.21	\$22.68	\$26.25	\$27.72	\$35.91	
21'6" (258")	\$51.71	\$20.53	\$20.96	\$21.61	\$23.11	\$26.77	\$28.27	\$36.66	
22' (264")	\$52.80	\$20.90	\$21.34	\$22.00	\$23.54	\$27.28	\$28.82	\$37.40	

WELD FEES INCLUDED IN PRICING ABOVE: \$4.62

Foam/Cardboard/Plastic Package



Ideal for micro foam, poly foam rolled on cardboard, corrugated cardboard, plastic, and styrofoam.

Single Edge

Width	1/2"	5/8"	3/4"	1"
Thickness	.020	.020	.020	.020
Tooth	10	10	10	10
Cost per foot	\$1.67	\$1.76	\$1.81	\$1.99

Double Edge

Width	1/2"	5/8"	3/4"	1"
Thickness	.020	.020	.020	.020
Tooth	10	10	10	10
Cost per foot	\$2.17	\$2.25	\$2.33	\$2.50

Scallop

Ideal for flexible foam, rubber, sponge, corrugated cardboard, and plastic. Available either single bevel or double bevel.

2 Tooth

Width	1/2"	3/4"	1"
Thickness	.020	.020	.020
Cost per foot	\$1.55	\$1.70	\$1.81

4 Tooth

Width	1/2"	5/8"	3/4"	1"
Thickness	.020	.020	.020	.020
Cost per foot	\$1.22	\$1.62	\$1.28	\$1.47

V-Tooth

Ideal for flexible foam, sponge, and light weight rubber. Available either single bevel or double bevel.

Single Edge

Width	1/8"	1/4" - 1/2"	5/8" - 3/4"	1"	1-1/4"	1-1/2"	1-1/2"	2"	2"
Thickness	.0235	.020	.020	.020	.020	.020	.032	.025	.032
Tooth	20	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14
Cost per foot	\$1.99	\$0.87	\$0.94	\$1.13	\$1.67	\$1.99	\$2.17	\$3.92	\$5.79

Double Edge

Width	1/4" - 1/2"	5/8"	3/4"	1"
Thickness	.020	.020	.020	.020
Tooth	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14
Cost per foot	\$1.19	\$1.24	\$1.39	\$1.45

Knife

Ideal for prime foam, rebonded foam, sponge, rubber, and leather. Available either single bevel or double bevel.

Single Edge

Width	1/8"	3/16"	1/4" - 1/2"	5/8" - 3/4"	1"	1-1/4"	1-1/2"	1-1/2"	2"	2"	3"	3-3/8"
Thickness	.020	.032	.020	.020	1"	.020	.020	.032	.025	.032	.035	.040
Cost per foot	\$2.23	\$1.67	\$0.87	\$0.94	1"	\$1.67	\$1.99	\$2.17	\$3.92	\$5.79	\$6.64	\$7.46

Double Edge

Width	1/4" - 1/2"	5/8"	3/4"	1"
Thickness	.020	.020	.020	.020
Cost per foot	\$1.19	\$1.24	\$1.39	\$1.45

Available in both 250 ft. Coils and Welded to Length blades.

TO FIGURE COST:

FOR a 250' coil multiply 250 x cost per foot

FOR welded blades multiply length of blade rounded up to the next half foot or the next full foot x cost per foot, then add \$4.62 weld fee

Portable Bandsaw Blades



Bi-metal M-42

Variable tooth. Super heavy duty M-42 high speed steel cutting edge ideal for difficult to cut materials where quality and high performance is a priority.

Part #	Size	Quantity	Tooth Size	Cost Ea.
FPM32XXV	32-7/8" X 1/2" .020	5 PER BOX	10/14, 14/18, 20/24	\$12.84
FPM35XXV	35-3/8" X 1/2" .020	5 PER BOX	10/14, 14/18, 20/24	\$12.84
FPM44XXV	44-7/8" X 1/2" .020	5 PER BOX	10/14, 14/18, 20/24	\$8.39

Bi-Metal Matrix

Matrix high speed cutting edge ideal as an all around metal cutting blade.

Part #	Size	Quantity	Tooth Size	Cost Ea.
FPB32XX	32-7/8" X 1/2" .020	5 PER BOX	10, 14, 18, 24	\$10.81
FPB35XX	35-3/8" X 1/2" .020	5 PER BOX	10, 14, 18, 24	\$10.81
FPB44XX	44-7/8" X 1/2" .020	5 PER BOX	10, 14, 18, 24	\$8.19
FPB53XX	53-3/4" X 1/2" .020	5 PER BOX	10, 14, 18, 24	\$11.31

Hacksaw Blades

Hand

Bi-metal

High speed steel edge: tough, durable die steel back
Premium Quality

Part #	Size	Tooth Size	Cost Ea.
FHHB120.50XX	12" X 1/2" .025	14, 18, 24, 32	\$1.42

To Complete Part Number: Insert T.P.I at XX
AVAILABLE IN 10/PACK OR 100/BOX

Reciprocating and Jigsaw Blades



Matrix high speed steel high cobalt cutting edge.
Ideal for most all cutting requirements from wood and metal
to sepcial purposes.

Bi-Metal Reciprocating Saw

			5 PER PACK	50 PER BOX
PART #	1/2" UNIVERSAL SHANK		Cost Ea.	Cost Ea.
FRB318S	3" X 5/16" .035 18T	Scroll cuts in Woods & Metals	\$1.56	\$1.49
FRB414	4" X 3/4" .035 14T	Heavy Gauge Metals	\$1.56	\$1.49
FRB418	4" X 3/4" .035 18T	Heavy Gauge Metals	\$1.56	\$1.49
FRB424	4" X 3/4" .035 24T	Light Gauge Metals	\$1.56	\$1.49
FRB606P	6" X 3/4" .035 6T	Plasters	\$2.47	\$2.34
FRB65006	6" X 3/4" .050 6T	Woods & Composites	\$2.65	\$2.51
FRB610	6" X 3/4" .035 10T	Woods & Metals	\$1.96	\$1.87
FRB614	6" X 3/4" .035 14T	Heavy Gauge Metals	\$1.96	\$1.87
FRB618	6" X 3/4" .035 18T	Heavy Gauge Metals	\$1.96	\$1.87
FRB624	6" X 3/4" .035 24T	Light Gauge Metals	\$1.96	\$1.87
FRB81014	8" X 3/4" .035 10/14T	Woods & Metals	\$3.38	\$3.22
FRB95006	9" X 3/4" .035 6T	Woods	\$3.56	\$3.38
FRB96206	9" X 7/8" .062 6T	Demolition of Woods & Metals	\$4.95	\$4.70
FRB125006	12" X 3/4" .050 6T	Woods	\$4.36	\$4.14

Other Sizes available upon special order.

Bi-Metal Jigsaw Blades

			5 PER PACK	50 PER BOX
PART #	1/4" UNIVERSAL SHANK		Cost Ea.	Cost Ea.
FSB2718S	2-3/4" X 3/16" .035 18T	Scroll cuts in Light Gauge Metals	\$1.62	\$1.53
FSB2718	3" X 3/8" .035 18T	Light Gauge Metals	\$1.62	\$1.53
FSB2724	3" X 3/8" .035 24T	Metals	\$1.62	\$1.53
FSB3606	4" X 3/8" .035 6T	Woods	\$1.83	\$1.74
FSB3610	4" X 3/8" .035 10T	Woods	\$1.83	\$1.74
FSB3614	4" X 3/8" .035 14T	Woods, Metals, & Hard Plastics	\$1.83	\$1.74

PART #	BOSCH SHANK		Cost Ea.	Cost Ea.
FSB0314	3" X 3/8" .035 14T	Metals	\$1.87	\$1.77
FSB0318	3" X 3/8" .035 18T	Heavy Gauge Metals	\$1.87	\$1.77
FSB0324	3" X 3/8" .035 24T	Light Gauge Metals	\$1.87	\$1.77
FSB0406	4" X 5/16" .040 6T	Woods	\$2.33	\$2.22
FSB0410	4" X 5/16" .035 10T	Woods & Plastics	\$2.33	\$2.22

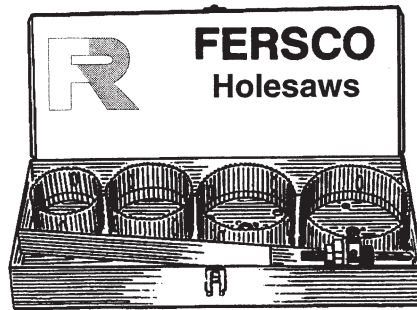
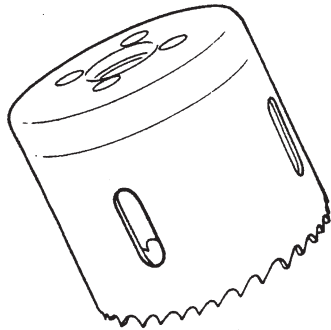
PART #	BAYONET SHANK		Cost Ea.	Cost Ea.
FSBB214	1-3/4" X 1/4" .035 14T	Metals & Plastics	\$1.69	\$1.61
FSBB218	1-3/4" X 1/4" .035 18T	Heavy Gauge Metals	\$1.69	\$1.61
FSBB224	1-3/4" X 1/4" .035 24T	Light Gauge Metals	\$1.69	\$1.61
FSBB310	3" X 3/8" .035 10T	Woods & Composites	\$1.96	\$1.87

Other Sizes available upon special order.

Bi-Metal Air Saw Blades

			5 PER PACK	50 PER BOX
PART #	1/2" UNIVERSAL SHANK		Cost Ea.	Cost Ea.
FRA314	3" x 1/2" .025 14T	Metals	\$1.87	\$1.77
FRA318	3" X 1/2" .025 18T	Metals	\$1.87	\$1.77
FRA324	3" X 1/2" .025 24T	Metals	\$1.87	\$1.77
FRA332	3" X 1/2" .025 32T	Metals	\$1.87	\$1.77
FRA414	4" X 1/2" .025 14T	Metals	\$2.26	\$2.15
FRA418	4" X 1/2" .025 18T	Metals	\$2.26	\$2.15
FRA424	4" X 1/2" .025 24T	Metals	\$2.26	\$2.15
FRA432	4" X 1/2" .025 32T	Metals	\$2.26	\$2.15

Holesaw Kits and Accessories



Premade Holesaws Kits

PART #	KIT	INCLUDES	Cost Ea.
FHK1H	Handyman	FH14, FH16, FH18, FH20, FH24, FHA234, FHA335	\$75.60
FHK2P	Plumber	FH12, FH14, FH18, FH24, FH28, FH36, FHA234, FHA445	\$88.59
FHK3E	Electrician	FH14, FH18, FH22, FH28, FH32, FH40, FHA234, FHA445	\$91.97
FHK4M	Maintenance	FH12, FH14, FH18, FH22, FH24, FH28, FH32, FH36, FH40, FHA124, FHA234, FHA445, FHE12	\$134.05
FHK5I	Industrial	FH12, FH14, FH18, FH22, FH24, FH28, FH32, FH36, FH40, FH48, FH52, FH58, FH60, FH68, FH72, FHA124, FHA234, FHA445, FHE12	\$253.87
FHK6J	Journeyman	FH12, FH13, FH18, FH22, FH24, FH28, FH32, FH36, FH40, FHA234, FHA445, FHAN44, FHP1	\$123.94

Custom Made Kits

Pick the Holesaws and Accessories you need, add up the cost plus \$17.00 for the kits to be assembled in a quality metal box.

Arbors

PART #	SHANK SIZE	FITS HOLESAWS	Cost Ea.
FHA124	1/4" ROUND	9/16" to 1-3/16"	\$6.17
FHA234	3/8" HEX	9/16" to 1-3/16"	\$8.66
FHA335	3/8" Q.R.	1-1/4" to 6"	\$15.07
FHA445	7/16" Q.R.	1-1/4" to 6"	\$15.07

Q.R. = quick release

Pilot Drills

PART #	DRILL SIZE	FITS ARBORS	Cost Ea.
FHP1(short)	2-3/4" x 1/4"	FHA234, FHA335	\$3.29
FHP2(long)	4-1/2" x 1/4"	FHA124, FHA445	\$3.29

Arbor Nut

PART #	ADAPTS	TO FIT HOLESAWS	Cost Ea.
FHAN44	FHA124, FHA234	1-1/4" & UP	\$3.73

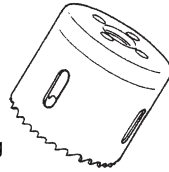
Extension

PART #	LENGHT	FITS ARBORS	Cost Ea.
FHE12	12"	FHA445	\$10.96

Holesaws

Bi-Metal Holesaw

M3 cutting edge bonded to a high quality steel saw. 1-15/16" cutting depth with a positive rake tooth. This is a multi purpose holesaw.



PART #	Size	Cost Ea.
FH09	9/16"	\$8.57
FH10	5/8"	\$6.47
FH11	11/16"	\$6.47
FH12	3/4"	\$6.47
FH13	13/16"	\$6.47
FH14	7/8"	\$6.47
FH15	15/16"	\$6.47
FH16	1"	\$6.76
FH17	1-1/16"	\$6.76
FH18	1-1/8"	\$6.76
FH19	1-3/16"	\$6.76
FH20	1-1/4"	\$6.88
FH21	1-5/16"	\$6.88

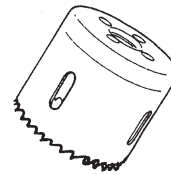
PART #	Size	Cost Ea.
FH22	1-3/8"	\$7.34
FH23	1-7/16"	\$7.34
FH24	1-1/2"	\$7.34
FH25	1-9/16"	\$7.34
FH26	1-5/8"	\$7.34
FH27	1-11/16"	\$7.34
FH28	1-3/4"	\$9.00
FH29	1-13/16"	\$9.00
FH30	1-7/8"	\$9.00
FH32	2"	\$9.00
FH33	2-1/16"	\$11.16
FH34	2-1/8"	\$11.16
FH36	2-1/4"	\$11.16

PART #	Size	Cost Ea.
FH37	2-5/16"	\$11.16
FH38	2-3/8"	\$11.16
FH40	2-1/2"	\$12.02
FH41	2-9/16"	\$12.02
FH42	2-5/8"	\$12.02
FH44	2-3/4"	\$12.02
FH46	2-7/8"	\$12.37
FH48	3"	\$12.37
FH50	3-1/8"	\$12.37
FH52	3-1/4"	\$12.37
FH54	3-3/8"	\$12.37
FH56	3-1/2"	\$12.37
FH58	3-5/8"	\$14.57

PART #	Size	Cost Ea.
FH60	3-3/4"	\$17.07
FH62	3-7/8"	\$17.94
FH64	4"	\$18.73
FH66	4-1/8"	\$20.49
FH68	4-1/4"	\$26.60
FH70	4-3/8"	\$31.71
FH72	4-1/2"	\$36.86
FH76	4-3/4"	\$40.86
FH80	5"	\$45.33
FH88	5-1/2"	\$54.06
FH92	5-3/4"	\$58.77
FH96	6"	\$63.25

Carbide Tipped Holesaw

Ground and set tungsten carbide tooth tips on a high quality steel saw. 1-15/16" cutting depth. Ideal for materials such as particle board, formica, and fiberglass.



PART #	Size	Cost Ea.
FHCT12	3/4"	\$11.93
FHCT13	13/16"	\$11.66
FHCT14	7/8"	\$12.04
FHCT15	15/16"	\$12.47
FHCT16	1"	\$12.83
FHCT17	1-1/16"	\$13.27
FHCT18	1-1/8"	\$13.59
FHCT19	1-3/16"	\$14.06
FHCT20	1-1/4"	\$14.15
FHCT21	1-5/16"	\$14.22
FHCT22	1-3/8"	\$14.34
FHCT23	1-7/16"	\$14.38

PART #	Size	Cost Ea.
FHCT24	1-1/2"	\$14.72
FHCT25	1-9/16"	\$15.24
FHCT26	1-5/8"	\$15.59
FHCT27	1-11/16"	\$15.97
FHCT28	1-3/4"	\$16.34
FHCT29	1-13/16"	\$16.65
FHCT30	1-7/8"	\$17.05
FHCT32	2"	\$17.52
FHCT33	2-1/16"	\$20.29
FHCT34	2-1/8"	\$20.61
FHCT36	2-1/4"	\$21.32
FHCT37	2-5/16"	\$21.74

PART #	Size	Cost Ea.
FHCT38	2-3/8"	\$22.02
FHCT40	2-1/2"	\$23.07
FHCT41	2-9/16"	\$23.42
FHCT42	2-5/8"	\$23.79
FHCT44	2-3/4"	\$24.53
FHCT46	2-7/8"	\$25.26
FHCT48	3"	\$25.98
FHCT50	3-1/8"	\$31.31
FHCT52	3-1/4"	\$32.06
FHCT54	3-3/8"	\$34.05
FHCT56	3-1/2"	\$34.53
FHCT58	3-5/8"	\$35.25

PART #	Size	Cost Ea.
FHCT60	3-3/4"	\$36.28
FHCT62	3-7/8"	\$36.93
FHCT64	4"	\$38.52
FHCT66	4-1/8"	\$53.49
FHCT68	4-1/4"	\$55.39
FHCT70	4-3/8"	\$56.10
FHCT72	4-1/2"	\$56.37
FHCT76	4-3/4"	\$61.41
FHCT80	5"	\$63.20
FHCT88	5-1/2"	\$66.52
FHCT92	5-3/4"	\$67.71
FHCT96	6"	\$69.73

Carbide Grit Holesaw

Tungsten carbide grains bonded to a quality alloy saw with a gulletted edge. 1-15/16" cutting depth. Ideal for materials that are extra hard or abrasive, such as ceramics, hard woods, and composites.



PART #	Size	Cost Ea.
FHCG12	3/4"	\$22.59
FHCG13	13/16"	\$22.59
FHCG14	7/8"	\$22.59
FHCG15	15/16"	\$22.59
FHCG16	1"	\$24.68
FHCG17	1-1/16"	\$24.68
FHCG18	1-1/8"	\$24.68
FHCG19	1-3/16"	\$24.68
FHCG20	1-1/4"	\$25.33
FHCG21	1-5/16"	\$25.33
FHCG22	1-3/8"	\$25.55
FHCG23	1-7/16"	\$25.55

PART #	Size	Cost Ea.
FHCG24	1-1/2"	25.55
FHCG25	1-9/16"	25.55
FHCG26	1-5/8"	25.55
FHCG27	1-11/16"	25.55
FHCG28	1-3/4"	31.31
FHCG29	1-13/16"	31.31
FHCG30	1-7/8"	31.31
FHCG32	2"	31.31
FHCG33	2-1/16"	31.31
FHCG34	2-1/8"	37.04
FHCG36	2-1/4"	37.04
FHCG37	2-5/16"	37.04

PART #	Size	Cost Ea.
FHCG38	2-3/8"	\$37.04
FHCG40	2-1/2"	\$41.73
FHCG41	2-9/16"	\$41.73
FHCG42	2-5/8"	\$41.73
FHCG44	2-3/4"	\$41.73
FHCG46	2-7/8"	\$41.73
FHCG48	3"	\$50.60
FHCG50	3-1/8"	\$50.60
FHCG52	3-1/4"	\$50.60
FHCG54	3-3/8"	\$50.60
FHCG56	3-1/2"	\$53.72
FHCG58	3-5/8"	\$57.76

PART #	Size	Cost Ea.
FHCG60	3-3/4"	\$62.57
FHCG62	3-7/8"	\$64.65
FHCG64	4"	\$66.66
FHCG66	4-1/8"	\$71.33
FHCG68	4-1/4"	\$74.89
FHCG70	4-3/8"	\$78.63
FHCG72	4-1/2"	\$82.15
FHCG76	4-3/4"	\$87.88
FHCG80	5"	\$94.04
FHCG88	5-1/2"	\$100.61
FHCG92	5-3/4"	\$100.61
FHCG96	6"	\$100.61

Machine Fluids



Heavy Duty Coolants

Dilutable, heavy duty, high quality, concentrate.

55 GAL. DRUM
Cost per gal..
Total Cost
Part #

5 GAL. CONT.
Cost per gal.
Total Cost
Part #

1 GAL. CONT.
Cost per gal.
Total Cost
Part #

READY COOL

An all purpose, biodegradable, 100% synthetic fluid uniquely blended with chemical compounds that combine to produce an exceptional water soluble grinding fluid.

<p>\$21.57 \$1,186.35 FCCOOL55</p>	<p>\$24.81 \$124.05 FCCOOL05</p>	<p>\$25.33 \$101.32 FCCOOL01</p>
<p>\$18.61 \$1,023.31 FCSOL55</p>	<p>\$21.41 \$107.02 FCSOL05</p>	<p>\$21.82 \$87.28 FCSOL01</p>

READY SOL

A multi-purpose heavy duty semi-synthetic cutting fluid formulated for shops that expect to handle a variety of metal-working operations with a single cutting/sawing fluid.

Cutting & Threading Oils

Heavy duty, high quality oil.

READY CUT DARK

A quality blend of active sulphur cutting compounds for use in general machining, light broaching, easy threading, and reaming of ferrous metals.

<p>\$18.46 \$1,015.30 FCDARK55</p>	<p>\$21.24 \$106.19 FCDARK05</p>	<p>\$21.68 \$86.70 FCDARK01</p>
<p>\$20.10 \$1,105.11 FCLIGHT55</p>	<p>\$23.11 \$115.55 FCLIGHT05</p>	<p>\$23.58 \$94.31 FCLIGHT01</p>

READY CUT LIGHT

A quality blend of active sulphur cutting compounds in a clear, transparent oil for difficult machining, thread cutting, drilling, milling, and broaching.

Specialty Items

<p>READY CLEAN A concentrated cleaner designed for purging machine sumps of impurities as a normal maintenance procedure or when charging system with new or fresh coolant. 1 gal. \$33.15</p>	<p>READY DEFOAM An anti-foam additive for high pressure grinding applications. 1 qt. \$15.07</p>	<p>READY SLICK A natural-based, 100% environmentally safe and biodegradable formula that provides the highest level of lubricity. 2.6 oz. Bar \$8.33</p>
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Floyd Ready Associates, Inc.

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