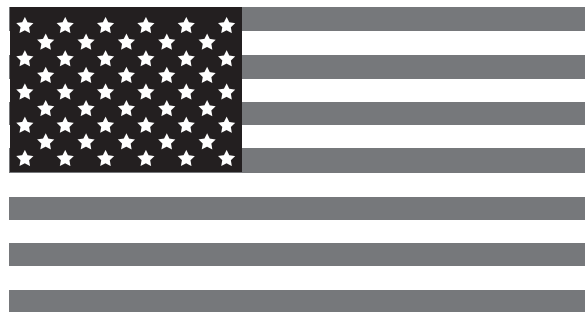




Division of  
**Floyd Ready Associates, Inc.**

***"IF IT'S GOT TO GO,  
JUST CALL FERSCO!"***

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Serving .... Industrial, Welding, Contractor, Fastener,  
Woodworking, Machinery, & Material Handling  
Distributors Since 1977

**DISTRIBUTOR PRICE CATALOG**  
September 2018



***Floyd Ready Associates inspects every custom welded bandsaw to assure our distributors of consistent quality.***

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## Skin Packing

**For your retail/showroom needs, FERSCO can skin pack bandsaws & other items for an additional fee of \$1.55 each. Call us for details.**

### CUTTING TOOL SAFETY DATA

Cutting Tools can shatter and/or break under severe or improper use. Wear Safety equipment, and particularly eye protection, at all times in the vicinity of their use.

### Terms and Conditions of Sale

This price list supersedes all previous lists. It is subject to change without notice. All orders are subject to acceptance by Floyd Ready Associates.

#### No Minimum Order

- **Warranty:** Floyd Ready Associates warrants our products only against defects in workmanship and/or materials under normal service, proper installation and use and is limited to the repair and/or replacement of verified defective products. No other warranties, implied or otherwise, are extended.
- **Claims:** Shortages or errors in shipment, or UPS guaranteed shipments that are late, must be reported within 3 days after receipt of merchandise. Damaged shipments should be reported to the delivery agent, then reported to Floyd Ready Associates. If you receive an invoice you believe in error, call the A/R Department promptly.
- **Returned Goods:** All returned goods must be pre-approved by Floyd

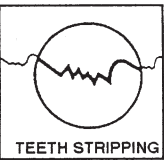
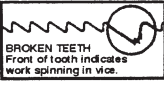
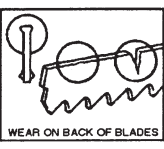
Ready Associates and issued a R.G.A. number. The R.G.A. number must be written on the packaging and the packing slip, including an explanation for returning. Return charges must be prepaid. If credit is authorized, it will be issued on current items at price paid, less 15% restocking charge. Reasonable packaging and reconditioning charges may be added, if necessary.

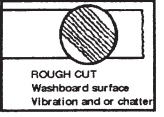
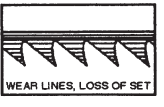
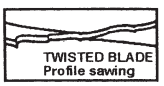
- **Terms of Payment:** Net 30 days. 2% discount off of merchandise if paid within 10 days. Due date, discount date, and discount amount are stated on invoicing. Accounts over 30 days may be subject to a service charge of 1-1/2% per month and accounts over 45 days may be placed on shipment hold. \$25.00 fee for NSF checks. We accept MasterCard, VISA and Discover.
- **Freight Allowances:** For shipments within the 48 continental states totaling \$600.00 net or more, except for air freight charges. Coolant & Cutting Oils are F.O.B. Jackson, MS.

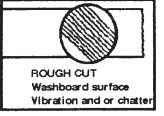
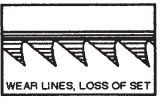
# Bandsaw Blade Terminology, Information, and Problem Solving

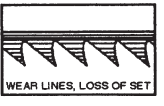




1. <b>Width</b>	Tip of the tooth to the back of the blade
2. <b>Gage</b>	The thickness of the blade
3. <b>Tooth</b>	The cutting portion of the blade
4. <b>Gullet</b>	The curved area of the base of the tooth
5. <b>Tooth Face</b>	The cutting surface of the tooth
6. <b>Tooth Set</b>	The bending of the teeth from right to left to allow clearance of the blade back through the cut
7. <b>Blade Back</b>	The blade body not including the tooth area
8. <b>T.P.I.</b>	The number of Teeth Per Inch
9. <b>Tooth Pitch</b>	The distance from one tooth tip to the next tooth tip
10. <b>Gullet Depth</b>	The distance from the tooth tip to the back of the gullet
11. <b>Tooth Back</b>	The surface of the tooth opposite the cutting edge





PROBLEM	PROBABLE CAUSE	SOLUTION
 TEETH STRIPPING	• Feed pressure too high	• Reduce feed pressure • See cutting/ speed charts
	• Tooth stuck in cut	• Never enter same cut with new blade • Check coolant table
	• No cutting fluid or incorrect coolant	• Check hardness, descale and anneal if necessary
	• Hard spots scale, inclusions, etc.	• Check cutting chart
 BROKEN TEETH Front of tooth indicates work spinning in vice.	• Incorrect blade	• Check hydraulic pressure
	• Work spinning in vice	• Check cutting chart
	• Incorrect break-in	
	• Blade teeth running backwards	
 WEAR ON BACK OF BLADES	• Chip brushes defective	• Check chip brushes

 ROUGH CUT Washboard surface Vibration and/or chatter	• Material loose in vice	• Check hydraulic pressure
	• Incorrect blade (wrong pitch)	• Check cutting chart
 WEAR LINES, LOSS OF SET	• Insufficient blade tension	• See manual for tension
	• Incorrect feed (excessive)	• Reduce feed pressure
	• Back-up guide frozen in position	• Free pressure block and realign, if worn replace
 TWISTED BLADE Profile sawing	• Guide arms too far apart, worn or loose	• Move arms as close to work as possible
	• Blade rubbing on wheel flanges	• Adjust wheel alignment




 ROUGH CUT Washboard surface Vibration and/or chatter	• Dull or damaged blade	• Replace with new blade
	• Incorrect feed/ speed	• Check cutting chart
	• Lack of band support	• Set guide arm as close to work as possible
 WEAR LINES, LOSS OF SET	• Insufficient band tension	• Check operator's manual for correct tension
	• Incorrect pitch blade	• Check cutting chart

 WEAR LINES, LOSS OF SET	• Saw guide inserts or pulley riding on teeth	• Check operator's manual for correct blade width
	• Insufficient blade tension	• Check for correct tension
	• Hard spots	• Check material hardness
	• Backing guide worn	• Replace
 TWISTED BLADE Profile sawing	• Band sticking in cut	• Check for over-feed, damaged set, blade width for radius being cut
		• Set side guides properly
	• Side guides too tight	• Check vice & hydraulics
	• Work not held firmly	• Check coolant table
 TWISTED BLADE Profile sawing	• Incorrect or lack of cutting fluid	



## Bandsaw Blade Tooth Type

<b>Regular</b>	A conventional tooth with 0° cutting angle for all general purpose applications.
	
<b>Variable</b>	Combines varying gullet depth and rake angles for maximum cutting speeds. Designed to reduce vibration associated with cutting structurals and gang cutting of solids. Best tooth design when sawing tough-to-cut metals.
	
<b>Hook</b>	A 10° positive rake angle for fast cutting of gummy materials. The rounded, deeper gullets allow fast chip removal. Generally used when cutting large cross-sections of material.
	
<b>Skip</b>	Designed with longer, shallower gullets for extended chip removal. Recommended for plastics, wood, and other soft materials. (Carbon blades only.)
	

## Bandsaw Blade Tooth Set

<b>Variable</b>	All variable tooth blades also have a variable, modified raker set.
	
<b>Regular Raker</b>	Best-suited where materials being cut are of uniform size and for contour cutting.
	
<b>Wavy</b>	For cutting very thin materials where tooth breakage has been a problem. Cuts a variety of shapes and thicknesses.
	

## Bandsaw Tooth Form

<b>Positive Rake</b>	Available in all coarser tooth, bi-metal blades. A 5° to 10° cutting face for better tooth penetration and easier chip formation. Recommended for cutting tough, hardened materials.
	
<b>Standard Straight</b>	A 0° cutting face for cutting low alloy easier-to-cut materials as well as irregular shapes.
	



## Bandsaw Blade Comparison Chart

BRAND	Carbide Tipped Metal	Carbide Tipped Foundry	Carbide Grit	Production M-42	Bundling M-42 Heavy Set	Bi-Metal M-42	Bi-Metal Matrix	Carbon Flexback	Carbon Hardback	Carbon Resaw	Carbon ETS
<b>FERSCO</b>	Carbide Tipped / Metal	Carbide Tipped / Foundry	Carbide Grit Edge	Production/ M-42	Bundling / M-42 Heavy Set	Bi-Metal M-42	Bi-Metal Matrix	Carbon Flexback	Carbon Hardback	Ready Sharp Flextemp	Carbon ETS
<b>Amada (AESI)</b>	CTB, BCTB				Protector	SGLB	MGLB				
<b>J.H. Williams (Bahco)</b>	Triple Set Xtra	Triple Set	Multi-Grit	King Cobra PHG, King Cobra PSG	Top Fabricator	Cobra		Flexback	High Hard		
<b>American Saw (Lenox)</b>	Tri-Tech CT, TNT-CT, Tri-Master	Aluminum Master, SST Carbide	Master Grit	QGT, QXP, LXP	RX+ XPS	Classic Diemaster 2		Flex Back	Neo-Type	Woodmaster C	#32 Wood
<b>Diamond Saw (Sterling)</b>	NXT-ct Triple Chip	NXT-ct Set Tooth		Mach 12	Kerf-Plus	Excel, Cut Master, Contour	Super Weld MX	Carbon	Tri-temp	Timber Master	X-tra Duty, E.T.S.
<b>Do-All</b>	Tungsten Carbide Triple Chip	Tungsten Carbide Set Tooth	Tungsten Grit	Penetrator, PMP	Structurall	Silencer, Silencer MPB	Matrix GP	Metal Master	Dart	Woodworking	Woodworking
<b>Disston (Greenfield)</b>			RemGrit	M3000	M4000	M1000, M2000	Matrix II	Flex Back	Hard Back		
<b>M.K. Morse</b>		M-Factor	Tungsten Grit	Independence EXS, Achiever	Independence, Independence II	M42	Matrix II	HEF	HB	Quick Silver	ETS
<b>Simonds</b>	Triple Chip	Carbide Set Tooth, Type I	SimoGrit	Block Buster, Epic	EHS2, Bundle Buster	XL, Si-Clone	Matrix Plus, Dieband Plus	Flex Back	Hard Back	Red Streak	Woodmax
<b>Starrett</b>	Type III	Type I	Carbide Grit	Powerband, Pulsator	Gladiator Emperor	Powerband, Die Pro	Gladiator	Flex-Back	Premium Hard-Back	Woodpecker Premium	Woodpecker XF
<b>Wikus</b>	541 Duroset, 542 Ecodur, 545 Futura SN	540 TCT 546 Futura Plus	550 Tcgrit K, 554 Tcgrit U	529 Marathon M42	530 Bi-flex, 538 Selekt	526 Bi-flex M42, 528 Vario M42, 523 Ecoflex M42		500 Extra	510 Diamant		

# Carbide Grit Edge



Carbide Grit super bonded to a quality steel back. This is a blade for tough alloys, abrasive materials, and most composites. Use Carbide Grit Edge where traditional toothed blades do not work or if they wear too quickly to be cost efficient.

Width	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"
Thickness	.020	.025	.025	.032	.035	.042	.042
Grit	ME (Medium)	ME (Medium) MC (Med/Coarse)	ME (Medium) MC (Med/Coarse)	ME (Medium) MC (Med/Coarse) CO (Coarse)	ME (Medium) MC (Med/Coarse) CO (Coarse)	ME (Medium) MC (Med/Coarse) CO (Coarse)	ME (Medium) MC (Med/Coarse) CO (Coarse)
Cost / Foot	\$17.14	\$17.14	\$17.14	\$18.12	\$19.45	\$20.25	\$21.74
250' Part #	F2CG.250Xxx	F2CG.375Xxx	F2CG.500Xxx	F2CG.750Xxx	F2CG.1.00Xxx	F2CG.1.25Xxx	F2CG.1.50Xxx
250' Cost	17.14/ft	17.14/ft	17.14/ft	18.12/ft	19.45/ft	20.25/ft	21.74/ft

To Complete Part Number: Insert Blade Type at X. Insert Grit Type at xx

**AVAILABLE IN BOTH CONTINUOUS AND GULLETED.**

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

	WIDTH	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"
<b>W E L D E D  L E N G T H</b>	5' (60")	\$91.28	\$91.28	\$91.28	\$96.18	\$102.83	\$106.83	\$116.85
	5'6" (66")	\$99.85	\$99.85	\$99.85	\$105.24	\$112.56	\$116.96	\$127.72
	6' (72")	\$108.42	\$108.42	\$108.42	\$114.30	\$122.28	\$127.08	\$138.59
	6'6" (78")	\$116.99	\$116.99	\$116.99	\$123.36	\$132.01	\$137.21	\$149.46
	7' (84")	\$125.56	\$125.56	\$125.56	\$132.42	\$141.73	\$147.33	\$160.33
	7'6" (90")	\$134.13	\$134.13	\$134.13	\$141.48	\$151.46	\$157.46	\$171.20
	8' (96")	\$142.70	\$142.70	\$142.70	\$150.54	\$161.18	\$167.58	\$177.19
	8'6" (102")	\$151.27	\$151.27	\$151.27	\$159.60	\$170.91	\$177.71	\$192.94
	9' (108")	\$159.84	\$159.84	\$159.84	\$168.66	\$180.63	\$187.83	\$203.81
	9'6" (114")	\$168.41	\$168.41	\$168.41	\$177.72	\$190.36	\$197.96	\$214.68
	10' (120")	\$176.98	\$176.98	\$176.98	\$186.78	\$200.08	\$208.08	\$225.55
	10'6" (126")	\$185.55	\$185.55	\$185.55	\$195.84	\$209.81	\$218.21	\$236.42
	11' (132")	\$194.12	\$194.12	\$194.12	\$204.90	\$219.53	\$228.33	\$247.29
	11'6" (138")	\$202.69	\$202.69	\$202.69	\$213.96	\$229.26	\$238.46	\$258.16
	12' (144")	\$211.26	\$211.26	\$211.26	\$223.02	\$238.98	\$248.58	\$269.03
	12'6" (150")	\$219.83	\$219.83	\$219.83	\$232.08	\$248.71	\$258.71	\$279.90
	13' (156")	\$228.40	\$228.40	\$228.40	\$241.14	\$258.43	\$268.83	\$290.77
	13'6" (162")	\$236.97	\$236.97	\$236.97	\$250.20	\$268.16	\$278.96	\$301.64
	14' (168")	\$245.54	\$245.54	\$245.54	\$259.26	\$277.88	\$289.08	\$312.51
	14'6" (174")	\$254.11	\$254.11	\$254.11	\$268.32	\$287.61	\$299.21	\$323.38
	15' (180")	\$262.68	\$262.68	\$262.68	\$277.38	\$297.33	\$309.33	\$334.25
	15'6" (186")	\$271.25	\$271.25	\$271.25	\$286.44	\$307.06	\$319.46	\$345.12
	16' (192")	\$279.82	\$279.82	\$279.82	\$295.50	\$316.78	\$329.58	\$353.42
	16'6" (198")	\$288.39	\$288.39	\$288.39	\$304.56	\$326.51	\$339.71	\$366.86
	17' (204")	\$296.96	\$296.96	\$296.96	\$313.62	\$336.23	\$349.83	\$377.73
	17'6" (210")	\$305.53	\$305.53	\$305.53	\$322.68	\$345.96	\$359.96	\$388.60
	18' (216")	\$314.10	\$314.10	\$314.10	\$331.74	\$355.68	\$370.08	\$399.47
	18'6" (222")	\$322.67	\$322.67	\$322.67	\$340.80	\$365.41	\$380.21	\$407.77
	19' (228")	\$331.24	\$331.24	\$331.24	\$349.86	\$375.13	\$390.33	\$421.21
	19'6" (234")	\$339.81	\$339.81	\$339.81	\$358.92	\$384.86	\$400.46	\$432.08
	20' (240")	\$348.38	\$348.38	\$348.38	\$367.98	\$394.58	\$410.58	\$440.38
	20'6" (246")	\$356.95	\$356.95	\$356.95	\$377.04	\$404.31	\$420.71	\$453.82
	21' (252")	\$365.52	\$365.52	\$365.52	\$386.10	\$414.03	\$430.83	\$464.69
	21'6" (258")	\$374.09	\$374.09	\$374.09	\$395.16	\$423.76	\$440.96	\$475.56
	22' (264")	\$382.66	\$382.66	\$382.66	\$404.22	\$433.48	\$451.08	\$486.43

WELD FEES INCLUDED IN PRICING ABOVE: \$5.58 (1/4" TO 1-1/4") OR \$8.15 (1-1/2")

# Carbide Tipped



Select carbide tips attached to a quality high speed steel back.  
This is a production cutting blade ideal for high performance applications.

Width	1/2"	1/2"	3/4", 1"	1"	1-1/4"	1-1/4"	1-1/4"	1-1/2"	1-1/2"	1-1/2"	2"	2"	2"
Thickness	.025	.025	.035	.035	.042	.042	.042	.050	.050	.050	.062	.062	.062
Tooth	03	04	03	3/04	1/1.17, 1.4/02	2/03, 03	3/04	1/1.7, 1.4/02	2/03	3/04	1/1.7, 1.4/02	2/03	3/04
Cost/Foot	\$13.85	\$14.77	\$14.98	\$15.95	\$13.80	\$15.95	\$21.69	\$15.22	\$16.17	\$21.17	\$21.58	\$23.02	\$27.36

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

	WIDTH	1/2"	1/2"	3/4", 1"	1"	1-1/4"	1-1/4"	1-1/4"	1-1/2"	1-1/2"	1-1/2"	2"	2"	2"
		03	04	03	3/04	1/1.7, 1.4/02	2/03, 03	3/04	1/1.7, 1.4/02	2/03	3/04	1/1.7, 1.4/02	2/03	3/04
W E L D E D L E N G T H	5' (60")	\$74.83	\$79.43	\$80.48	\$85.33	\$74.58	\$85.33	\$114.03	\$84.25	\$89.00	\$114.00	\$116.05	\$123.25	\$144.95
	5'6" (66")	\$81.76	\$86.82	\$87.97	\$93.31	\$81.48	\$93.31	\$124.88	\$91.86	\$97.09	\$124.59	\$126.84	\$134.76	\$158.63
	6' (72")	\$88.68	\$94.20	\$95.46	\$101.28	\$88.38	\$101.28	\$135.72	\$99.47	\$105.17	\$135.17	\$137.63	\$146.27	\$172.31
	6'6" (78")	\$95.61	\$101.59	\$102.95	\$109.26	\$95.28	\$109.26	\$146.57	\$107.08	\$113.26	\$145.76	\$146.47	\$157.78	\$185.99
	7' (84")	\$102.53	\$108.97	\$110.44	\$117.23	\$102.18	\$117.23	\$157.41	\$114.69	\$121.34	\$156.34	\$159.21	\$169.29	\$199.67
	7'6" (90")	\$109.46	\$116.36	\$117.85	\$125.21	\$109.08	\$125.21	\$168.26	\$122.30	\$129.43	\$166.93	\$170.00	\$180.80	\$213.35
	8' (96")	\$116.38	\$123.74	\$125.42	\$133.18	\$115.98	\$133.18	\$179.10	\$129.91	\$137.51	\$177.51	\$180.79	\$192.31	\$227.03
	8'6" (102")	\$123.31	\$131.13	\$132.91	\$141.16	\$122.88	\$141.16	\$189.95	\$137.52	\$145.60	\$188.10	\$191.58	\$203.82	\$240.71
	9' (108")	\$130.23	\$138.51	\$140.40	\$149.13	\$129.78	\$149.13	\$200.79	\$145.13	\$153.68	\$198.68	\$202.37	\$215.33	\$254.39
	9'6" (114")	\$137.16	\$145.90	\$147.89	\$157.11	\$136.68	\$157.11	\$211.64	\$152.74	\$161.77	\$209.27	\$213.16	\$226.84	\$268.07
	10' (120")	\$144.08	\$153.28	\$155.38	\$165.08	\$143.58	\$165.08	\$222.48	\$160.35	\$169.85	\$219.85	\$223.95	\$238.35	\$281.75
	10'6" (126")	\$151.01	\$160.67	\$162.87	\$173.06	\$150.48	\$173.06	\$233.33	\$167.96	\$177.94	\$230.44	\$234.74	\$249.86	\$295.43
	11' (132")	\$157.93	\$168.05	\$170.36	\$181.03	\$157.38	\$181.03	\$244.17	\$175.57	\$186.02	\$241.02	\$245.53	\$261.37	\$309.11
	11'6" (138")	\$164.86	\$175.44	\$177.85	\$189.01	\$164.28	\$189.01	\$255.02	\$183.18	\$194.11	\$251.61	\$256.32	\$272.88	\$322.79
	12' (144")	\$171.78	\$182.82	\$185.34	\$196.98	\$171.18	\$196.98	\$265.86	\$190.79	\$202.19	\$262.19	\$267.11	\$284.39	\$336.47
	12'6" (150")	\$178.71	\$190.21	\$192.83	\$204.96	\$178.08	\$204.96	\$276.71	\$198.40	\$210.28	\$272.78	\$277.90	\$295.90	\$350.15
	13' (156")	\$185.63	\$197.59	\$200.32	\$212.93	\$184.98	\$212.93	\$287.55	\$206.01	\$218.36	\$283.36	\$288.69	\$307.41	\$363.86
	13'6" (162")	\$192.56	\$204.98	\$207.81	\$220.91	\$191.88	\$220.91	\$298.40	\$213.62	\$226.45	\$293.95	\$299.48	\$318.92	\$377.51
	14' (168")	\$199.48	\$212.36	\$215.30	\$228.88	\$198.78	\$228.88	\$309.24	\$221.23	\$234.53	\$304.53	\$310.27	\$330.43	\$391.19
	14'6" (174")	\$206.41	\$219.75	\$222.79	\$236.86	\$205.68	\$236.86	\$320.09	\$228.84	\$242.62	\$315.12	\$321.06	\$341.94	\$404.87
	15' (180")	\$213.33	\$227.13	\$230.28	\$244.83	\$212.58	\$244.83	\$330.93	\$236.45	\$250.70	\$325.70	\$331.85	\$353.45	\$418.55
	15'6" (186")	\$220.26	\$234.52	\$237.77	\$252.81	\$219.48	\$252.81	\$341.78	\$244.06	\$258.79	\$336.29	\$342.64	\$364.96	\$432.23
	16' (192")	\$227.18	\$241.90	\$245.26	\$260.78	\$226.38	\$260.78	\$352.62	\$251.67	\$266.87	\$346.87	\$353.43	\$376.47	\$445.91
	16'6" (198")	\$234.11	\$249.29	\$252.75	\$268.76	\$233.28	\$268.76	\$363.47	\$259.38	\$274.96	\$357.46	\$364.22	\$387.98	\$459.59
	17' (204")	\$241.03	\$256.67	\$260.24	\$276.73	\$240.18	\$276.73	\$374.31	\$266.89	\$283.04	\$368.04	\$375.01	\$399.49	\$473.27
	17'6" (210")	\$247.96	\$264.06	\$267.73	\$284.71	\$247.08	\$284.71	\$385.16	\$274.50	\$291.13	\$378.63	\$385.80	\$411.00	\$486.95
	18' (216")	\$254.88	\$271.44	\$275.22	\$292.68	\$253.98	\$292.68	\$396.00	\$282.11	\$299.21	\$389.21	\$396.59	\$422.51	\$500.63
	18'6" (222")	\$261.81	\$278.83	\$282.71	\$300.66	\$260.88	\$300.66	\$406.85	\$289.72	\$307.30	\$399.80	\$407.38	\$434.02	\$514.31
	19' (228")	\$268.73	\$286.21	\$290.20	\$308.63	\$267.78	\$308.63	\$417.69	\$297.33	\$315.38	\$410.38	\$418.17	\$445.53	\$527.99
	19'6" (234")	\$275.66	\$293.60	\$297.61	\$316.61	\$274.68	\$316.61	\$428.54	\$304.94	\$323.47	\$420.97	\$428.96	\$457.04	\$541.67
	20' (240")	\$282.58	\$300.98	\$305.81	\$324.58	\$281.58	\$324.58	\$439.38	\$312.55	\$331.55	\$431.55	\$439.75	\$468.55	\$555.35
	20'6" (246")	\$289.51	\$308.37	\$312.67	\$332.56	\$288.48	\$332.56	\$450.23	\$320.16	\$339.64	\$442.14	\$450.54	\$480.06	\$569.03
	21' (252")	\$296.43	\$315.75	\$320.16	\$340.53	\$295.38	\$340.53	\$461.07	\$327.77	\$347.72	\$452.72	\$461.33	\$491.57	\$582.71
	21'6" (258")	\$303.36	\$323.14	\$327.65	\$348.51	\$302.28	\$348.51	\$471.92	\$335.38	\$355.81	\$463.31	\$472.12	\$503.08	\$596.39
	22' (264")	\$310.28	\$330.52	\$335.14	\$356.48	\$309.18	\$356.48	\$482.76	\$342.99	\$363.89	\$473.89	\$482.91	\$514.59	\$610.07

WELD FEES INCLUDED IN PRICING ABOVE: \$5.58 (1/2" - 1-1/4") OR \$8.15 (1-1/2" - 2")



# Bi-Metal Specialty

## Hi-Performance Production M-42

Harder grade M-42 cutting edge with a special alloy backer steel for extreme resistance to dynamic strain. Ideal for extreme production applications.

Width	1"	1-1/4"	1-1/2"	2"	2-5/8"
Thickness	.035	.042	.050	.063	.063
Tooth	2/03, 3/04, 4/06, 5/08, 6/10, 8/12, 10/14	1.4/2.5, 2/03, 3/04, 4/06, 5/08, 6/10	1.4/2.5, 2/03, 3/04, 4/06, 5/08, 6/10	1.4/2.5, 2/03, 3/04	.75/1.1, 1.1/1.5, 1.5/02, 2/03, 3/04
Cost/Foot	\$5.01	\$5.87	\$7.46	\$10.13	\$14.89
100' Part#	F1MP1.00XX	F1MP1.25XX	F1MP1.50XX	F1MP2.00XX	N/A
100' Cost	\$501.00	\$587.00	\$746.00	\$1,013.00	\$1,489.00
125' Part #	N/A	N/A	N/A	N/A	F1MP2.625XX
125' Cost	N/A	N/A	N/A	N/A	14.45/ft
250' Part #	F2MP1.00XX	F2MP1.25XX	F2MP1.50XX	F2M12.00XX	N/A
250' Cost	5.01/ft	5.87/ft	7.46/ft	10.13/ft	N/A



## Structural & Bundling M-42 Heavy Set

Tough, high speed steel edge attached to a quality steel back with special tooth design for superior shock resistance and durability. Ideal for tubes, solids, and structural steel on multi-piece cutting applications.

Width	1"	1-1/4"	1-1/2"	2"
Thickness	.035	.042	.050	.062
Tooth	3/04, 4/06, 5/08	2/03, 3/04, 4/06, 5/08	2/03, 3/04, 4/06, 5/08	2/03, 3/04
Cost/Foot	\$4.84	\$5.68	\$7.34	\$9.80
164' Part #	N/A	N/A	F1MH1.50XX	F1MH2.00XX
164' Cost	N/A	N/A	7.34/ft	9.80/ft
250' Part #	F2MH1.00XX	F2MH1.25XX	N/A	N/A
250' Cost	4.84/ft	5.68/ft	N/A	N/A

## Bi-Metal Dismantling

For low speed machines.

Width	1-1/4"
Thickness	.042
Tooth	5/08
Cost/Foot	\$2.90
250' Part #	F2D1.2508B
250' Cost	2.90/ft

To Complete Part Number: Insert T.P.I. at XX. Insert Thickness at End.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

WIDTH	1"	1-1/4"	1-1/2"	2" .063	2-5/8"
10' (120")	\$55.68	\$64.28	\$82.75	\$109.45	\$157.05
10'6" (126")	\$58.19	\$67.22	\$86.48	\$114.52	\$164.50
11' (132")	\$60.69	\$70.15	\$90.21	\$119.58	\$171.94
11'6" (138")	\$63.20	\$73.09	\$93.94	\$124.65	\$179.39
12' (144")	\$65.70	\$76.02	\$97.67	\$129.71	\$186.83
12'6" (150")	\$68.21	\$78.96	\$101.40	\$134.78	\$194.28
13' (156")	\$70.71	\$81.89	\$105.13	\$139.84	\$201.72
13'6" (162")	\$73.22	\$84.83	\$108.86	\$144.91	\$209.17
14' (168")	\$75.72	\$87.76	\$112.59	\$149.97	\$216.61
14'6" (174")	\$78.23	\$90.70	\$116.32	\$155.04	\$224.06
15' (180")	\$80.73	\$93.63	\$120.05	\$160.10	\$231.50
15'6" (186")	\$83.24	\$96.57	\$123.78	\$165.17	\$238.95
16' (192")	\$85.74	\$99.50	\$127.51	\$170.23	\$246.39
16'6" (198")	\$88.25	\$102.44	\$131.24	\$175.30	\$253.84
17' (204")	\$90.75	\$105.37	\$134.97	\$180.36	\$261.28
17'6" (210")	\$93.26	\$108.31	\$138.70	\$185.43	\$268.73
18' (216")	\$95.76	\$111.24	\$142.43	\$190.49	\$276.17
18'6" (222")	\$98.21	\$114.18	\$146.16	\$195.56	\$283.62
19' (228")	\$100.77	\$117.11	\$149.89	\$200.62	\$291.06
19'6" (234")	\$103.28	\$120.05	\$153.62	\$205.69	\$298.51
20' (240")	\$105.78	\$122.98	\$157.35	\$210.75	\$305.95
20'6" (246")	\$108.29	\$125.92	\$161.08	\$215.82	\$313.40
21' (252")	\$110.79	\$128.85	\$164.81	\$220.88	\$320.84
21'6" (258")	\$113.30	\$131.79	\$168.54	\$225.95	\$328.29
22' (264")	\$115.80	\$134.72	\$172.27	\$231.01	\$335.73

WIDTH	1"	1-1/4"	1-1/2"	2"
10' (120")	\$53.98	\$62.38	\$81.55	\$106.15
10'6" (126")	\$56.40	\$65.22	\$85.22	\$111.05
11' (132")	\$58.82	\$68.06	\$88.89	\$115.95
11'6" (138")	\$61.24	\$70.90	\$92.56	\$120.85
12' (144")	\$63.66	\$73.74	\$96.23	\$125.75
12'6" (150")	\$66.08	\$76.58	\$99.90	\$130.65
13' (156")	\$68.50	\$79.42	\$103.57	\$135.55
13'6" (162")	\$70.92	\$82.26	\$107.24	\$140.45
14' (168")	\$73.34	\$85.10	\$110.91	\$145.35
14'6" (174")	\$75.76	\$87.94	\$114.58	\$150.25
15' (180")	\$78.18	\$90.78	\$118.25	\$155.15
15'6" (186")	\$80.60	\$93.62	\$121.92	\$160.05
16' (192")	\$83.02	\$96.46	\$125.59	\$164.95
16'6" (198")	\$85.44	\$99.30	\$129.26	\$169.85
17' (204")	\$87.86	\$102.14	\$132.93	\$174.75
17'6" (210")	\$90.28	\$104.98	\$136.60	\$179.65
18' (216")	\$92.70	\$107.82	\$140.27	\$184.55
18'6" (222")	\$95.12	\$110.66	\$143.94	\$189.45
19' (228")	\$97.54	\$113.50	\$147.61	\$194.35
19'6" (234")	\$99.96	\$116.34	\$151.28	\$199.25
20' (240")	\$102.38	\$119.18	\$154.95	\$204.15
20'6" (246")	\$104.80	\$122.02	\$158.62	\$209.05
21' (252")	\$107.22	\$124.86	\$162.29	\$213.95
21'6" (258")	\$109.64	\$127.70	\$165.96	\$218.85
22' (264")	\$112.06	\$130.54	\$169.63	\$223.75

WIDTH	1-1/4"
15' (180")	\$49.08
15'6" (186")	\$50.53
16' (192")	\$51.98
16'6" (198")	\$53.43
17' (204")	\$54.88
17'6" (210")	\$56.33
18' (216")	\$57.78
18'6" (222")	\$59.23
19' (228")	\$60.68
19'6" (234")	\$62.13
20' (240")	\$63.58
20'6" (246")	\$65.03
21' (252")	\$66.48
21'6" (258")	\$67.93
22' (264")	\$69.38
22'6" (270")	\$70.83
23' (276")	\$72.28
23'6" (282")	\$73.73
24' (288")	\$75.18
24'6" (294")	\$76.63
25' (300")	\$78.08
25'6" (306")	\$79.53
26' (312")	\$80.98
26'6" (318")	\$82.43
27' (324")	\$83.88
27'6" (330")	\$85.33
28' (336")	\$86.78
28'6" (342")	\$88.23
29' (348")	\$89.68

WELD FEES INCLUDED IN PRICING ABOVE: \$5.58 (1" - 1-1/4") OR \$8.15 (1-1/2" - 2-5/8")

# Bi-Metal M-42



M-42 high speed steel cutting edge welded to a high quality steel back. This is a production cutting blade ideal for harder, more difficult to cut materials with grater ability to withstand abrasion and best on solids.

Width	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Thickness	.035	.035	.035	.035	.035	.042	.050	.063
Regular/Raker	10, 14	10	10, 14		04, 06, 08	04, 06		
Variable	10/14	10/14	10/14	6/10, 8/12, 10/14	5/08, 6/10, 8/12, 10/14	5/08, 8/12	5/08	
Positive				4/06, 5/08	2/03, 3/04, 4/06	2/03, 3/04, 4/06	1.4/2.5/ 2/03, 3/04, 4/06	1.4/2.5, 2/03, 3/04
Hook		04	04, 06	03	02, 03	02, 03, 04	02	01
Cost per Foot	\$3.73	\$3.83	\$3.87	\$4.17	\$4.66	\$5.48	\$6.99	\$9.48
100' Part #	F1M.250XXx	F1M.375XXx	F1M.500XXx	F1M.750XXx	F1M1.00XXx	F1M1.25XXx	F1M1.50XXx	F1M2.00XXx
100' Cost	\$373.00	\$383.00	\$387.00	\$417.00	\$466.00	\$548.00	\$699.00	\$948.00
250' Part #	F2M.250XXx	F2M.375XXx	F2M.500XXx	F2M.750XXx	F2M1.00XXx	F2M1.25XXx	F2M1.50XXx	F2M2.00XXx
250' Cost	3.73 / ft	3.83 / ft	3.87 / ft	4.17 / ft	4.66 / ft	5.48 / ft	6.99 / ft	9.48 / ft

To Complete Part Number: Insert T.P.I. at XX. Insert Tooth Type at x.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

	WIDTH	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
W E L D E D L E N G T H	5' (60")	\$24.23	\$24.73	\$24.93	\$26.43	\$28.88	\$32.98	\$43.10	\$55.55
	5'6" (66")	\$26.10	\$26.65	\$26.87	\$28.52	\$31.21	\$35.72	\$46.60	\$60.29
	6' (72")	\$27.96	\$28.56	\$28.80	\$30.60	\$33.54	\$38.46	\$50.09	\$65.03
	6'6" (78")	\$29.83	\$30.18	\$30.74	\$32.69	\$35.87	\$41.20	\$53.59	\$69.77
	7' (84")	\$31.69	\$32.39	\$32.67	\$34.77	\$38.20	\$43.94	\$57.08	\$74.51
	7'6" (90")	\$33.56	\$34.31	\$34.61	\$36.86	\$40.53	\$46.68	\$60.58	\$79.25
	8' (96")	\$35.42	\$36.22	\$36.54	\$38.94	\$42.86	\$49.42	\$64.07	\$83.99
	8'6" (102")	\$37.29	\$38.14	\$38.48	\$41.03	\$45.19	\$52.16	\$67.57	\$88.73
	9' (108")	\$39.15	\$40.05	\$40.41	\$43.11	\$47.52	\$54.90	\$71.06	\$93.47
	9'6" (114")	\$41.02	\$41.97	\$42.35	\$45.20	\$49.85	\$57.64	\$74.56	\$98.21
	10' (120")	\$42.88	\$43.88	\$44.28	\$47.28	\$52.18	\$60.38	\$78.05	\$102.95
	10'6" (126")	\$44.75	\$45.80	\$46.22	\$49.37	\$54.51	\$63.12	\$81.55	\$107.69
	11' (132")	\$46.61	\$47.71	\$48.15	\$51.45	\$56.84	\$65.86	\$85.04	\$112.43
	11'6" (138")	\$48.48	\$49.63	\$50.09	\$53.54	\$59.17	\$68.60	\$88.54	\$117.17
	12' (144")	\$50.34	\$51.54	\$52.02	\$55.62	\$61.50	\$71.34	\$92.03	\$121.91
	12'6" (150")	\$52.21	\$53.46	\$53.96	\$57.71	\$63.83	\$74.08	\$95.53	\$126.65
	13' (156")	\$54.07	\$55.37	\$55.89	\$59.79	\$66.16	\$76.82	\$99.02	\$131.39
	13'6" (162")	\$55.94	\$57.29	\$57.83	\$61.88	\$68.49	\$79.56	\$102.52	\$136.13
	14' (168")	\$57.80	\$59.20	\$59.76	\$63.96	\$70.82	\$82.30	\$106.01	\$140.87
	14'6" (174")	\$59.67	\$61.12	\$61.70	\$66.05	\$73.15	\$85.04	\$109.51	\$145.61
	15' (180")	\$61.53	\$63.03	\$63.63	\$68.13	\$75.48	\$87.78	\$113.00	\$150.35
	15'6" (186")	\$63.40	\$64.95	\$65.57	\$70.22	\$77.81	\$90.52	\$116.50	\$155.09
	16' (192")	\$65.26	\$66.86	\$67.50	\$72.30	\$80.14	\$93.26	\$119.99	\$159.83
	16'6" (198")	\$67.13	\$68.78	\$69.44	\$74.39	\$82.47	\$96.00	\$123.49	\$164.57
	17' (204")	\$68.99	\$70.69	\$71.37	\$76.47	\$84.80	\$98.74	\$126.88	\$169.31
	17'6" (210")	\$70.86	\$72.61	\$73.31	\$78.56	\$87.13	\$101.48	\$130.48	\$174.05
	18' (216")	\$72.72	\$74.52	\$75.24	\$80.64	\$89.46	\$104.22	\$133.97	\$178.79
	18'6" (222")	\$74.59	\$76.44	\$77.18	\$82.73	\$91.79	\$106.96	\$137.47	\$83.53
	19' (228")	\$76.45	\$78.35	\$79.11	\$84.81	\$94.12	\$107.70	\$140.96	\$188.27
	19'6" (234")	\$78.32	\$80.27	\$81.04	\$86.90	\$96.45	\$112.44	\$144.46	\$193.01
	20' (240")	\$80.18	\$82.18	\$82.98	\$88.98	\$98.78	\$115.18	\$147.95	\$197.75
	20'6" (246")	\$82.05	\$84.10	\$84.92	\$91.07	\$101.11	\$117.92	\$151.45	\$202.49
	21' (252")	\$83.91	\$86.01	\$86.85	\$93.15	\$103.44	\$120.66	\$154.94	\$207.23
	21'6" (258")	\$85.78	\$87.93	\$88.79	\$95.24	\$105.77	\$123.40	\$158.44	\$211.97
	22' (264")	\$87.64	\$89.84	\$90.72	\$97.32	\$108.10	\$126.14	\$161.93	\$216.71

WELD FEES INCLUDED IN PRICING ABOVE: \$5.58 (1/4" - 1-1/4") OR \$8.15 (1-1/2" - 2")



# Bi-Metal Matrix



Matrix high speed steel cutting edge welded to a high quality steel back. This is an all around high performance metal cutting blade ideal for structural products, pipe, and any interrupted cut.

Width	1/4"	3/8"	1/2"	1/2"	5/8"	3/4"	1"	1-1/4"	1-1/2"
Thickness	.025	.025	.020	.025	.035	.035	.035	.042	.050
Regular / Raker	14	08, 10, 14	10, 14, 18	06, 10, 14, 18		06, 08, 10, 14	06, 08, 10, 14	06	
Hook	06	04		03, 04		03		1.14	
Wavy			14, 18, 24						
Variable	10/14	10/14	10/14, 14/18, 20/24	6/10, 8/12, 10/14, 14/18	5/08, 6/10, 10/14	304/, 4/06, 5/08, 6/10, 8/12, 10/14	3/04, 4/06, 5/08, 6/10, 8/12, 10/14	3/04, 4/06, 5/08, 6/10	2/03, 3/04, 4/06, 5/08
Cost / Foot	\$3.46	\$3.46	\$3.46	\$3.46	\$3.83	\$3.83	\$4.27	\$5.01	\$6.45
100' Part #	F1B.250XXx	F1B.375XXx	F1B.500XXx.020	F1B.500XXx.025	F1B.625XXx	F1B.750XXx	F1B1.00XXx	F1B1.25XXx	F1B1.50XXx
100' Cost	\$346.00	\$346.00	\$346.00	\$346.00	\$383.00	\$383.00	\$427.00	\$501.00	\$645.00
250' Part #	F2B.250XXx	F2B.375XXx	F2B.500XXx.020	F2B.500XXx.025	F2B.625XXx	F2B.750XXx	F2B1.00XXx	F2B1.25XXx	F2B1.50XXx
250' Cost	3.46 / ft	3.46 / ft	3.46 / ft	3.46 / ft	3.83 / ft	3.83 / ft	4.27 / ft	5.01 / ft	6.45 / ft

To Complete Part Number: Insert T.P.I. at XX. On 1/2" Insert Thickness at End.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

WIDTH		1/4"	3/8"	1/2" .020	1/2" .025	5/8"	3/4"	1"	1-1/4"	1-1/2"
W E L D E D L E N G T H	5' (60")	\$22.88	\$22.88	\$22.88	\$22.88	\$24.73	\$24.73	\$26.93	\$30.63	\$40.40
	5'6" (66")	\$24.61	\$24.61	\$24.61	\$24.61	\$26.65	\$26.65	\$29.07	\$33.14	\$43.63
	6' (72")	\$26.34	\$26.34	\$26.34	\$26.34	\$28.56	\$28.56	\$31.20	\$35.64	\$46.85
	6'6" (78")	\$28.07	\$28.07	\$28.07	\$28.07	\$30.48	\$30.48	\$33.34	\$38.15	\$50.08
	7' (84")	\$29.80	\$29.80	\$29.80	\$29.80	\$32.39	\$32.39	\$35.47	\$40.65	\$53.50
	7'6" (90")	\$31.53	\$31.53	\$31.53	\$31.53	\$34.31	\$34.31	\$37.61	\$43.16	\$56.53
	8' (96")	\$33.26	\$33.26	\$33.26	\$33.26	\$36.22	\$36.22	\$39.74	\$45.66	\$59.75
	8'6" (102")	\$34.99	\$34.99	\$34.99	\$34.99	\$38.14	\$38.14	\$41.88	\$48.17	\$62.98
	9' (108")	\$36.72	\$36.72	\$36.72	\$36.72	\$40.05	\$40.05	\$44.01	\$50.67	\$66.20
	9'6" (114")	\$38.45	\$38.45	\$38.45	\$38.45	\$41.97	\$41.97	\$46.15	\$53.18	\$69.43
	10' (120")	\$40.18	\$40.18	\$40.18	\$40.18	\$43.88	\$43.88	\$48.28	\$55.68	\$72.65
	10'6" (126")	\$41.91	\$41.91	\$41.91	\$41.91	\$45.80	\$45.80	\$50.42	\$58.19	\$75.88
	11' (132")	\$43.64	\$43.64	\$43.64	\$43.64	\$47.71	\$47.71	\$52.55	\$60.69	\$79.10
	11'6" (138")	\$45.37	\$45.37	\$45.37	\$45.37	\$49.63	\$49.63	\$54.69	\$63.20	\$82.33
	12' (144")	\$47.10	\$47.10	\$47.10	\$47.10	\$51.54	\$51.54	\$56.82	\$65.70	\$85.55
	12'6" (150")	\$48.83	\$48.83	\$48.83	\$48.83	\$53.46	\$53.46	\$58.96	\$68.21	\$88.78
	13' (156")	\$50.56	\$50.56	\$50.56	\$50.56	\$55.37	\$55.37	\$61.09	\$70.71	\$92.00
	13'6" (162")	\$52.29	\$52.29	\$52.29	\$52.29	\$57.29	\$57.29	\$63.23	\$73.22	\$95.23
	14' (168")	\$54.02	\$54.02	\$54.02	\$54.02	\$59.20	\$59.20	\$65.36	\$75.72	\$98.45
	14'6" (174")	\$55.75	\$55.75	\$55.75	\$55.75	\$61.12	\$61.12	\$67.50	\$78.23	\$101.68
	15' (180")	\$57.48	\$57.48	\$57.48	\$57.48	\$63.03	\$63.03	\$69.63	\$80.73	\$104.90
	15'6" (186")	\$59.21	\$59.21	\$59.21	\$59.21	\$64.95	\$64.95	\$71.77	\$83.24	\$108.13
	16' (192")	\$60.94	\$60.94	\$60.94	\$60.94	\$66.86	\$66.86	\$73.90	\$85.74	\$111.35
	16'6" (198")	\$62.67	\$62.67	\$62.67	\$62.67	\$68.78	\$68.78	\$76.04	\$88.25	\$114.58
	17' (204")	\$64.40	\$64.40	\$64.40	\$64.40	\$70.69	\$70.69	\$78.17	\$90.75	\$117.80
	17'6" (210")	\$66.13	\$66.13	\$66.13	\$66.13	\$72.61	\$72.61	\$80.31	\$93.26	\$121.03
	18' (216")	\$67.86	\$67.86	\$67.86	\$67.86	\$74.52	\$74.52	\$84.44	\$95.76	\$124.25
	18'6" (222")	\$69.59	\$69.59	\$69.59	\$69.59	\$76.44	\$76.44	\$84.58	\$98.27	\$127.48
	19' (228")	\$71.32	\$71.32	\$71.32	\$71.32	\$78.35	\$78.35	\$86.71	\$100.77	\$130.70
	19'6" (234")	\$73.05	\$73.05	\$73.05	\$73.05	\$80.27	\$80.27	\$88.85	\$103.28	\$133.93
	20' (240")	\$74.78	\$74.78	\$74.78	\$74.78	\$82.18	\$82.18	\$90.98	\$105.78	\$137.15
	20'6" (246")	\$76.51	\$76.51	\$76.51	\$76.51	\$84.10	\$84.10	\$93.12	\$108.29	\$140.38
	21' (252")	\$78.24	\$78.24	\$78.24	\$78.24	\$86.01	\$86.01	\$95.25	\$110.79	\$143.60
	21'6" (258")	\$79.97	\$79.97	\$79.97	\$79.97	\$87.93	\$87.93	\$97.39	\$113.30	\$146.83
	22' (264")	\$81.70	\$81.70	\$81.70	\$81.70	\$89.84	\$89.84	\$99.52	\$115.80	\$150.05

WELD FEES INCLUDED IN PRICING ABOVE: \$5.58 (1/4" - 1-1/4") OR \$8.15 (1-1/2")

# Carbon Specialty



## "READY SHARP" Flextemp

High carbon alloy steel blade for woodworking, sawmilling and band resawing.

Width	1"		1-1/4"		1-1/2"		2"	
Thickness	.035	.042	.035	.042	.045	.035	.042	
Hook	1.33 02	1.33	1.33 02	1.14 1.33 01	1.14	1.14	1.14	1.14
Cost per Foot	\$1.22		\$1.82		\$2.14		\$3.02	
250' Part #	F2R1.00XXX		F2R1.25XXX		F2R1.5XXX		F2R2.00XXX	
250' Cost	1.22 / ft		1.82 / ft		2.14 / ft		3.02 / ft	

To Complete Part Number: Insert T.P.I. at XX;  
Insert Thickness at xxx.

## E.T.S.

High carbon alloy steel for production woodworking and furniture manufacturing

1/4"	3/8"	1/2"	3/4"
.032	.032	.032	.032
04	03, 04	03, 04	03, 04
\$0.77	\$0.78	\$0.85	\$1.04
F2E.250XX	F2E.375XX	F2E.500XX	F2E.750XX
.77 / ft	.78 / ft	.85 / ft	1.04 / ft

To Complete Part Number:  
Insert T.P.I. at XX.

## Meat Band

Nickel alloy steel for the food industry.

Width	5/8"
Thickness	.025
Hook	03
Cost per Foot	\$1.30
100' Part #	F1P.62503
100' Cost	\$130.00
250' Part #	F2P.62503
250' Cost	1.30 / ft

## Carbon Dismantling

For high speed machines.

Width	1-1/4"
Thickness	.042
Hook	06
Cost per Foot	\$1.88
250' Part #	F2D1.2506C
250' Cost	1.88 / ft

To Complete Part Number:  
Insert T.P.I. at XX.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

	WIDTH					WIDTH				WIDTH	
	1"	1-1/4"	1-1/2"	2"		1/4"	3/8"	1/2"	3/4"	5/8"	1-1/4"
W E L D E D L E N G T H	8' (96")	\$14.38	\$19.18	\$21.74	\$28.78	\$10.78	\$10.86	\$11.42	\$12.94	5' (60")	\$11.12
	8'6" (102")	\$14.99	\$20.09	\$22.81	\$30.29	\$11.17	\$11.25	\$11.85	\$13.46	5'6" (66")	\$11.77
	9' (108")	\$15.60	\$21.00	\$23.88	\$31.80	\$11.55	\$11.64	\$12.27	\$13.98	6' (72")	\$12.42
	9'6" (114")	\$16.21	\$21.91	\$24.95	\$33.31	\$11.94	\$12.03	\$12.70	\$14.50	6'6" (78")	\$13.07
	10' (120")	\$16.82	\$22.82	\$26.02	\$34.82	\$12.32	\$12.42	\$13.12	\$15.02	7' (84")	\$13.72
	10'6" (126")	\$17.43	\$23.73	\$27.09	\$36.33	\$12.71	\$12.81	\$13.55	\$15.54	7'6" (90")	\$14.37
	11' (132")	\$18.04	\$24.64	\$28.16	\$37.84	\$13.09	\$13.20	\$13.97	\$16.06	8' (96")	\$15.02
	11'6" (138")	\$18.65	\$25.55	\$29.23	\$39.35	\$13.48	\$13.59	\$14.40	\$16.58	8'6" (102")	\$15.67
	12' (144")	\$19.26	\$26.46	\$30.30	\$40.86	\$13.86	\$13.98	\$14.82	\$17.10	9' (108")	\$16.32
	12'6" (150")	\$19.87	\$27.37	\$31.37	\$42.37	\$14.25	\$14.37	\$15.25	\$17.62	9'6" (114")	\$16.97
	13' (156")	\$20.48	\$28.28	\$32.44	\$43.88	\$14.63	\$14.76	\$15.67	\$18.14	10' (120")	\$17.62
	13'6" (162")	\$21.09	\$29.19	\$33.51	\$45.39	\$15.02	\$15.15	\$16.10	\$18.66	10'6" (126")	\$18.27
	14' (168")	\$21.70	\$30.10	\$34.58	\$46.90	\$15.40	\$15.54	\$16.52	\$19.18	11' (132")	\$18.92
	14'6" (174")	\$22.31	\$31.01	\$35.65	\$48.41	\$15.79	\$15.93	\$16.95	\$19.70	11'6" (138")	\$19.57
	15' (180")	\$22.92	\$31.92	\$36.72	\$49.92	\$16.17	\$16.32	\$17.37	\$20.22	12' (144")	\$20.22
	15'6" (186")	\$23.53	\$32.83	\$37.79	\$51.43	\$16.56	\$16.71	\$17.80	\$20.74	12'6" (150")	\$20.87
	16' (192")	\$24.14	\$33.74	\$38.86	\$52.94	\$16.94	\$17.10	\$18.22	\$21.26	13' (156")	\$21.52
	16'6" (198")	\$24.75	\$34.65	\$39.93	\$54.45	\$17.33	\$17.49	\$18.65	\$21.78	13'6" (162")	\$22.17
	17' (204")	\$25.36	\$35.56	\$41.00	\$55.96	\$17.71	\$17.88	\$19.01	\$22.30	14' (168")	\$22.82
	17'6" (210")	\$25.97	\$36.47	\$42.07	\$57.47	\$18.10	\$18.27	\$19.50	\$22.82	14'6" (174")	\$23.47
	18' (216")	\$26.58	\$37.38	\$43.14	\$58.98	\$18.48	\$18.66	\$19.92	\$23.34	15' (180")	\$24.12
	18'6" (222")	\$27.19	\$38.29	\$44.21	\$60.49	\$18.87	\$19.05	\$20.35	\$23.86	15'6" (186")	\$24.77
	19' (228")	\$27.80	\$39.20	\$45.28	\$62.00	\$19.25	\$19.44	\$20.77	\$24.38	16' (192")	\$25.42
	19'6" (234")	\$28.41	\$40.11	\$46.35	\$63.51	\$19.64	\$19.83	\$21.20	\$24.90	16'6" (198")	\$26.07
	20' (240")	\$29.02	\$41.02	\$47.42	\$65.02	\$20.02	\$20.22	\$21.62	\$25.42	17" (204")	\$26.72
	20'6" (246")	\$29.63	\$41.93	\$48.49	\$66.53	\$20.41	\$20.61	\$22.05	\$25.94	17'6" (210")	\$27.37
	21' (252")	\$30.24	\$42.84	\$49.56	\$68.04	\$20.79	\$21.00	\$22.47	\$26.46	18' (216")	\$28.02
	21'6" (258")	\$30.85	\$43.75	\$50.63	\$69.55	\$21.18	\$21.39	\$22.90	\$26.98	18'6" (222")	\$28.67
	22' (264")	\$31.46	\$44.66	\$51.70	\$71.06	\$21.56	\$21.78	\$23.32	\$27.50	19' (228")	\$29.32
										19'6" (234")	\$29.97
										20' (240")	\$30.62
										20'6" (246")	\$31.27
										21' (252")	\$31.92

WELD FEES INCLUDED IN PRICING ABOVE: \$4.62

# Carbon Silicon



High carbon silicon alloy steel. Ideal for high-end woodworking, extreme contour cutting, and when extreme fatigue resistance is required

Width	3/16"	1/4"	3/8"	1/2"	3/4"	1"
Thickness	.025	.025	.025	.032	.032	.035
Regular/Raker	10	08, 10, 14, 18	08, 10, 14	08, 10, 14, 18	10, 14	10, 14
Hook		04, 06	03, 04, 06	03, 04, 06	02, 03, 04	02, 03
Cost per Foot	\$1.03	\$1.00	\$1.03	\$1.22	\$1.51	\$1.78
250' Part #	F2S.187XXx	F2S.250XXx	F2S.375XXx	F2S.500XXx	F2S.750XXx	F2S1.00XXx
250' Cost	1.03 / ft	1.00 / ft	1.03 / ft	1.12 / ft	1.51 / ft	1.78 / ft

To Complete Part Number: Insert T.P.I. at XX. Insert Tooth Type at x.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS NEXT FULL FOOT.

WIDTH		3/16"	1/4"	3/8"	1/2"	3/4"	1"
W E L D E D L E N G T H	5' (60")	\$9.77	\$9.62	\$9.77	\$10.22	\$12.17	\$13.52
	5'6" (66")	\$10.29	\$10.12	\$10.29	\$10.78	\$12.93	\$14.41
	6' (72")	\$10.80	\$10.62	\$10.80	\$11.34	\$13.68	\$15.30
	6'6" (78")	\$11.32	\$11.12	\$11.32	\$11.90	\$14.44	\$16.19
	7' (84")	\$11.83	\$11.62	\$11.83	\$12.46	\$15.19	\$17.08
	7'6" (90")	\$12.35	\$12.12	\$12.35	\$13.02	\$15.95	\$17.97
	8' (96")	\$12.86	\$12.62	\$12.86	\$13.58	\$16.70	\$18.86
	8'6" (102")	\$13.38	\$13.12	\$13.38	\$14.14	\$17.46	\$19.75
	9' (108")	\$13.89	\$13.62	\$13.89	\$14.70	\$18.21	\$20.64
	9'6" (114")	\$14.41	\$14.12	\$14.41	\$15.26	\$18.97	\$21.53
	10' (120")	\$14.92	\$14.62	\$14.92	\$15.82	\$19.72	\$22.42
	10'6" (126")	\$15.44	\$15.12	\$15.44	\$16.38	\$20.48	\$23.31
	11' (132")	\$15.95	\$15.62	\$15.95	\$16.94	\$21.23	\$24.20
	11'6" (138")	\$16.47	\$16.12	\$16.47	\$17.50	\$21.99	\$25.09
	12' (144")	\$16.98	\$16.62	\$16.98	\$18.06	\$22.74	\$25.98
	12'6" (150")	\$17.50	\$17.12	\$17.50	\$18.62	\$23.50	\$26.87
	13' (156")	\$18.01	\$17.62	\$18.01	\$19.18	\$24.25	\$27.76
	13'6" (162")	\$18.53	\$18.12	\$18.53	\$19.74	\$25.01	\$28.65
	14' (168")	\$19.04	\$18.62	\$19.04	\$20.30	\$25.76	\$29.54
	14'6" (174")	\$19.56	\$19.12	\$19.56	\$20.86	\$26.52	\$30.43
	15' (180")	\$20.07	\$19.62	\$20.07	\$21.42	\$27.27	\$31.32
	15'6" (186")	\$20.59	\$20.12	\$20.59	\$21.98	\$28.03	\$32.21
	16' (192")	\$21.10	\$20.62	\$21.10	\$22.54	\$28.78	\$33.10
	16'6" (198")	\$21.62	\$21.12	\$21.62	\$23.10	\$29.54	\$33.99
	17' (204")	\$22.13	\$21.62	\$22.13	\$23.66	\$30.29	\$34.88
	17'6" (210")	\$22.65	\$22.12	\$22.65	\$24.22	\$31.05	\$35.77
	18' (216")	\$23.16	\$22.62	\$23.16	\$24.78	\$31.80	\$36.66
	18'6" (222")	\$23.68	\$23.12	\$23.68	\$25.34	\$32.56	\$37.55
	19' (228")	\$24.19	\$23.62	\$24.19	\$25.90	\$33.31	\$38.44
	19'6" (234")	\$24.71	\$24.12	\$24.71	\$26.46	\$34.07	\$39.33
	20' (240")	\$25.22	\$24.62	\$25.22	\$27.02	\$34.82	\$40.22
	20'6" (246")	\$25.74	\$25.12	\$25.74	\$27.58	\$35.58	\$41.11
	21' (252")	\$26.25	\$25.62	\$26.25	\$28.14	\$36.33	\$42.00
	21'6" (258")	\$26.77	\$26.12	\$26.77	\$28.70	\$37.09	\$42.89
	22' (264")	\$27.28	\$26.62	\$27.28	\$29.26	\$37.84	\$43.78

WELD FEES INCLUDED IN PRICING ABOVE: \$4.62

# Carbon Hardback



High carbon alloy steel. Ideal for applications where straighter cuts and heavier down feed pressure are required of cutting mild steel, non-ferrous product, and wood. Not recommended to run over 4,000 sfm.

Width	1/4"	3/8"	1/2"	5/8"	3/4"	1"
Thickness	.025	.025	.025	.032	.032	.035
Regular/Raker	10, 14, 18, 24	08, 10, 14, 18	06, 08, 10, 14, 18, 24	08, 10, 14	06, 08, 10, 14, 18	06, 10, 14
Wavy	32		14, 18, 24		10, 12, 14, 18	
Skip	04, 06	03, 04	04		03, 04	
Hook	04, 06	03, 04, 06	03, 04, 06	04	02, 03, 06	03, 04
Cost per Foot	\$0.79	\$0.85	\$0.88	\$1.06	\$1.14	\$1.59
100' Part #	F1H.250XXx	F1H.375XXx	F1H.500XXx	F1H.625XXx	F1H.750XXx	F1H1.00XXx
100' Cost	\$79.00	\$85.00	\$88.00	\$106.00	\$114.00	\$157.00
250' Part #	F2H.250XXx	F2H.375XXx	F2H.500XXx	F2H.625XXx	F2H.750XXx	F2H1.00XXx
250' Cost	.79 / ft	.85 / ft	.88 / ft	1.06 / ft	1.14 / ft	1.57 / ft

To Complete Part Number: Insert T.P.I. at XX. Insert Tooth Type at x.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS NEXT FULL FOOT.

	WIDTH						
		1/4"	3/8"	1/2"	5/8"	3/4"	1"
W E L D E D L E N G T H	5' (60")	\$8.57	\$8.87	\$9.02	\$9.92	\$10.32	\$12.47
	5'6" (66")	\$8.97	\$9.30	\$9.46	\$10.45	\$10.89	\$13.26
	6' (72")	\$9.36	\$9.72	\$9.90	\$10.98	\$11.46	\$14.04
	6'6" (78")	\$9.76	\$10.15	\$10.34	\$11.51	\$12.03	\$14.83
	7' (84")	\$10.15	\$10.57	\$10.78	\$12.04	\$12.60	\$15.61
	7'6" (90")	\$10.55	\$11.00	\$11.22	\$12.57	\$13.17	\$16.40
	8' (96")	\$10.94	\$11.42	\$11.66	\$13.10	\$13.74	\$17.18
	8'6" (102")	\$11.34	\$11.85	\$12.10	\$13.63	\$14.31	\$17.95
	9' (108")	\$11.73	\$12.27	\$12.54	\$14.16	\$14.88	\$18.75
	9'6" (114")	\$12.13	\$12.70	\$12.98	\$14.69	\$15.45	\$19.54
	10' (120")	\$12.52	\$13.12	\$13.42	\$15.22	\$16.02	\$20.32
	10'6" (126")	\$12.92	\$13.55	\$13.86	\$15.75	\$16.59	\$21.11
	11' (132")	\$13.31	\$13.97	\$14.30	\$16.28	\$17.16	\$21.89
	11'6" (138")	\$13.71	\$14.40	\$14.74	\$16.81	\$17.73	\$22.68
	12' (144")	\$14.10	\$14.82	\$15.18	\$17.34	\$18.30	\$23.46
	12'6" (150")	\$14.50	\$15.25	\$15.62	\$17.87	\$18.87	\$24.25
	13' (156")	\$14.89	\$15.67	\$16.06	\$18.40	\$19.44	\$25.03
	13'6" (162")	\$15.29	\$16.10	\$16.50	\$18.93	\$20.01	\$25.82
	14' (168")	\$15.68	\$16.52	\$16.94	\$19.46	\$20.58	\$26.60
	14'6" (174")	\$16.08	\$16.95	\$17.38	\$19.99	\$21.15	\$27.39
	15' (180")	\$16.47	\$17.37	\$17.82	\$20.52	\$21.72	\$28.17
	15'6" (186")	\$16.87	\$17.80	\$18.26	\$21.05	\$22.29	\$28.96
	16' (192")	\$17.26	\$18.22	\$18.70	\$21.58	\$22.86	\$29.74
	16'6" (198")	\$17.66	\$18.65	\$19.14	\$22.11	\$23.43	\$30.53
	17' (204")	\$18.05	\$19.07	\$19.58	\$22.64	\$24.00	\$31.31
	17'6" (210")	\$18.45	\$19.50	\$20.02	\$23.17	\$24.57	\$32.10
	18' (216")	\$18.84	\$19.92	\$20.46	\$23.70	\$25.14	\$32.88
	18'6" (222")	\$19.24	\$20.35	\$20.90	\$24.23	\$25.71	\$33.67
	19' (228")	\$19.63	\$20.77	\$21.34	\$24.76	\$26.28	\$34.45
	19'6" (234")	\$20.03	\$21.20	\$21.78	\$25.29	\$26.85	\$35.24
	20' (240")	\$20.42	\$21.62	\$22.22	\$25.82	\$27.42	\$36.02
	20'6" (246")	\$20.82	\$22.05	\$22.66	\$26.35	\$27.99	\$36.81
	21' (252")	\$21.21	\$22.47	\$23.10	\$26.88	\$28.56	\$37.59
	21'6" (258")	\$21.61	\$22.90	\$23.54	\$27.41	\$29.13	\$38.38
	22' (264")	\$22.00	\$23.32	\$23.98	\$27.94	\$29.70	\$39.16

WELD FEES INCLUDED IN PRICING ABOVE: \$4.62

# Carbon Flexback



High carbon alloy steel. Ideal for smaller machines cutting wood, non-ferrous products, and mild steel. The flexible back is more fatigue resistant and can be run up to 15,000 sfm

Width	1/8"	3/16"	1/4"	3/8"	1/2"	5/8"	3/4"	1"
Thickness	.025	.025	.025	.025	.025	.032	.032	.035
Regular / Raker	14, 18	10, 14	08, 10, 14, 18, 24	08, 10, 14, 18, 24	04, 06, 08, 10, 14, 18, 24	10, 14	06, 08, 10, 14, 18	06, 08, 10, 14
Wavy			32		14, 18, 24, 32	10, 14	14	
Skip		04	04, 06	03, 04	03, 04		03, 04	03
Hook			04, 06	03, 04, 06	03, 04, 06	03, 04, 06	02, 03, 04, 06	03, 04, 06
Cost / Foot	\$2.19	\$0.74	\$0.76	\$0.79	\$0.86	\$1.03	\$1.10	\$1.49
100' Part #	F1F.125XXx	F1F.187XXx	F1F.250XXx	F1F.375XXx	F1F.500XXx	F1F.625XXx	F1F.750XXx	F1F.1.00XXx
100' Cost	\$219.00	\$74.00	\$76.00	\$79.00	\$86.00	\$103.00	\$110.00	\$149.00
250' Part #	N/A	N/A	F2F.250XXx	F2F.375XXx	F2F.500XXx	F2F.625XXx	F2F.750XXx	F2F.1.00XXx
250' Cost	N/A	N/A	.76 / ft	.79 / ft	.86 / ft	1.03 / ft	1.10 / ft	1.49 / ft

To Complete Part Number: Insert T.P.I. at XX. Insert Tooth Type at x.

BANDS A FRACTION OVER THE FOOT, FIGURE AS NEXT HALF FOOT. BANDS A FRACTION OVER THE HALF FOOT, FIGURE AS THE NEXT FULL FOOT.

	WIDTH	1/8"	3/16"	1/4"	3/8"	1/2"	5/8"	3/4"	1"
W E L D E D L E N G T H	5' (60")	\$15.57	\$8.32	\$8.42	\$8.57	\$8.92	\$9.77	\$10.12	\$12.07
	5'6" (66")	\$16.67	\$8.69	\$8.80	\$8.97	\$9.35	\$10.29	\$10.67	\$12.82
	6' (72")	\$12.76	\$9.06	\$9.18	\$9.36	\$9.78	\$10.80	\$11.22	\$13.56
	6'6" (78")	\$18.86	\$9.43	\$9.56	\$9.76	\$10.21	\$11.32	\$11.77	\$14.31
	7' (84")	\$19.95	\$9.80	\$9.94	\$10.15	\$10.64	\$11.83	\$12.32	\$15.05
	7'6" (90")	\$21.05	\$10.17	\$10.32	\$10.55	\$11.07	\$12.35	\$12.87	\$15.80
	8' (96")	\$22.14	\$10.54	\$10.70	\$10.94	\$11.50	\$12.86	\$13.42	\$16.54
	8'6" (102")	\$23.24	\$10.91	\$11.07	\$11.34	\$11.93	\$13.38	\$13.97	\$17.29
	9' (108")	\$24.33	\$11.28	\$11.46	\$11.73	\$12.36	\$13.89	\$14.52	\$18.03
	9'6" (114")	\$25.43	\$11.65	\$11.84	\$12.13	\$12.79	\$14.41	\$15.07	\$18.78
	10' (120")	\$26.52	\$12.02	\$12.22	\$12.52	\$13.22	\$14.92	\$15.62	\$19.52
	10'6" (126")	\$27.62	\$12.39	\$12.60	\$12.92	\$13.65	\$15.44	\$16.17	\$20.27
	11' (132")	\$28.71	\$12.76	\$12.98	\$13.31	\$14.08	\$15.95	\$16.72	\$21.01
	11'6" (138")	\$29.81	\$13.13	\$13.36	\$13.71	\$14.51	\$16.47	\$17.27	\$21.76
	12' (144")	\$30.90	\$13.50	\$13.74	\$14.10	\$14.94	\$16.98	\$17.82	\$22.50
	12'6" (150")	\$32.00	\$13.87	\$14.12	\$14.50	\$15.37	\$17.50	\$18.37	\$23.25
	13' (156")	\$33.19	\$14.24	\$14.50	\$14.89	\$15.80	\$18.01	\$18.92	\$23.99
	13'6" (162")	\$34.19	\$14.61	\$14.88	\$15.29	\$16.23	\$18.53	\$19.47	\$24.74
	14' (168")	\$35.28	\$14.98	\$15.26	\$15.68	\$16.66	\$19.04	\$20.02	\$25.48
	14'6" (174")	\$36.38	\$15.35	\$15.64	\$16.08	\$17.09	\$19.56	\$20.57	\$26.23
	15' (180")	\$37.47	\$15.72	\$16.02	\$16.47	\$17.52	\$20.07	\$21.12	\$26.97
	15'6" (186")	\$38.57	\$16.09	\$16.40	\$16.87	\$17.95	\$20.59	\$21.67	\$27.72
	16' (192")	\$39.66	\$16.46	\$16.78	\$17.26	\$18.38	\$21.10	\$22.22	\$28.46
	16'6" (198")	\$40.76	\$16.83	\$17.16	\$17.66	\$18.81	\$21.62	\$22.77	\$29.21
	17' (204")	\$41.85	\$17.20	\$17.54	\$18.05	\$19.24	\$22.13	\$23.32	\$29.95
	17'6" (210")	\$42.95	\$17.57	\$17.92	\$18.45	\$19.67	\$22.65	\$23.87	\$30.70
	18' (216")	\$44.04	\$17.95	\$18.30	\$18.84	\$20.10	\$23.16	\$24.42	\$31.44
	18'6" (222")	\$45.14	\$18.31	\$18.68	\$19.24	\$20.53	\$23.68	\$24.97	\$32.19
	19' (228")	\$46.23	\$18.68	\$19.06	\$19.63	\$20.96	\$24.19	\$25.52	\$32.93
	19'6" (234")	\$47.33	\$19.05	\$19.44	\$20.03	\$21.39	\$24.71	\$26.07	\$33.68
	20' (240")	\$48.42	\$19.42	\$19.82	\$20.42	\$21.82	\$25.22	\$26.62	\$34.42
	20'6" (246")	\$49.52	\$19.79	\$20.20	\$20.82	\$22.25	\$25.74	\$27.17	\$35.17
	21' (252")	\$50.61	\$20.16	\$20.58	\$21.21	\$22.68	\$26.25	\$27.72	\$35.91
	21'6" (258")	\$51.71	\$20.53	\$20.96	\$21.61	\$23.11	\$26.77	\$28.27	\$36.66
	22' (264")	\$52.80	\$20.90	\$21.34	\$22.00	\$23.54	\$27.28	\$28.82	\$37.40

WELD FEES INCLUDED IN PRICING ABOVE: \$4.62

# Foam/Cardboard/Plastic

## Package

Ideal for micro foam, poly foam rolled on cardboard, corrugated cardboard, plastic, and styrofoam.



### Single Edge

Width	1/2"	5/8"	3/4"	1"
Thickness	.020	.020	.020	.020
Tooth	10	10	10	10
Cost per foot	\$1.67	\$1.76	\$1.81	\$1.99

### Double Edge

Width	1/2"	5/8"	3/4"	1"
Thickness	.020	.020	.020	.020
Tooth	10	10	10	10
Cost per foot	\$2.17	\$2.25	\$2.33	\$2.50

### Scallop

Ideal for flexible foam, rubber, sponge, corrugated cardboard, and plastic.  
Available either single bevel or double bevel.

### 2 Tooth

Width	1/2"	3/4"	1"
Thickness	.020	.020	.020
Cost per foot	\$1.55	\$1.70	\$1.81

### 4 Tooth

Width	1/2"	5/8"	3/4"	1"
Thickness	.020	.020	.020	.020
Cost per foot	\$1.22	\$1.62	\$1.28	\$1.47

### V-Tooth

Ideal for flexible foam, sponge, and light weight rubber.  
Available either single bevel or double bevel.

### Single Edge

Width	1/8"	1/4" - 1/2"	5/8" - 3/4"	1"	1-1/4"	1-1/2"	1-1/2"	2"	2"
Thickness	.0235	.020	.020	.020	.020	.020	.032	.025	.032
Tooth	20	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14
Cost per foot	\$1.99	\$0.87	\$0.94	\$1.13	\$1.67	\$1.99	\$2.17	\$3.92	\$5.79

### Double Edge

Width	1/4" - 1/2"	5/8"	3/4"	1"
Thickness	.020	.020	.020	.020
Tooth	10, 12, 14	10, 12, 14	10, 12, 14	10, 12, 14
Cost per foot	\$1.19	\$1.24	\$1.39	\$1.45

### Knife

Ideal for prime foam, rebonded foam, sponge, rubber, and leather.  
Available either single bevel or double bevel.

### Single Edge

Width	1/8"	3/16"	1/4" - 1/2"	5/8" - 3/4"	1"	1-1/4"	1-1/2"	1-1/2"	2"	2"	3"	3-3/8"
Thickness	.020	.032	.020	.020	1"	.020	.020	.032	.025	.032	.035	.040
Cost per foot	\$2.23	\$1.67	\$0.87	\$0.94	1"	\$1.67	\$1.99	\$2.17	\$3.92	\$5.79	\$6.64	\$7.46

### Double Edge

Width	1/4" - 1/2"	5/8"	3/4"	1"
Thickness	.020	.020	.020	.020
Cost per foot	\$1.19	\$1.24	\$1.39	\$1.45

Available in both 250 ft. Coils and Welded to Length blades.

TO FIGURE COST:

FOR a 250' coil multiply 250 x cost per foot

FOR welded blades multiply length of blade rounded up to the next half foot or the next full foot x cost per foot, then add \$4.62 weld fee

# Portable Bandsaw Blades



## Bi-metal M-42

Variable tooth. Super heavy duty M-42 high speed steel cutting edge ideal for difficult to cut materials where quality and high performance is a priority.

Part #	Size	Quantity	Tooth Size	Cost Ea.
FPM32XXV	32-7/8" X 1/2" .020	5 PER BOX	10/14, 14/18, 20/24	\$12.84
FPM35XXV	35-3/8" X 1/2" .020	5 PER BOX	10/14, 14/18, 20/24	\$12.84
FPM44XXV	44-7/8" X 1/2" .020	5 PER BOX	10/14, 14/18, 20/24	\$8.39

## Bi-Metal Matrix

Matrix high speed cutting edge ideal as an all around metal cutting blade.

Part #	Size	Quantity	Tooth Size	Cost Ea.
FPB32XX	32-7/8" X 1/2" .020	5 PER BOX	10, 14, 18, 24	\$10.81
FPB35XX	35-3/8" X 1/2" .020	5 PER BOX	10, 14, 18, 24	\$10.81
FPB44XX	44-7/8" X 1/2" .020	5 PER BOX	10, 14, 18, 24	\$8.19
FPB53XX	53-3/4" X 1/2" .020	5 PER BOX	10, 14, 18, 24	\$11.31

# Hacksaw Blades

## Hand

### Bi-metal

High speed steel edge: tough, durable die steel back  
Premium Quality

Part #	Size	Tooth Size	Cost Ea.
FHHB120.50XX	12" X 1/2" .025	14, 18, 24, 32	\$1.42

To Complete Part Number: Insert T.P.I at XX  
AVAILABLE IN 10/PACK OR 100/BOX



# Reciprocating and Jigsaw Blades

Matrix high speed steel high cobalt cutting edge.  
Ideal for most all cutting requirements from wood and metal  
to sepcial purposes.



## Bi-Metal Reciprocating Saw

			5 PER PACK	50 PER BOX
PART #	1/2" UNIVERSAL SHANK		Cost Ea.	Cost Ea.
FRB318S	3" X 5/16" .035 18T	Scroll cuts in Woods & Metals	\$1.56	\$1.49
FRB414	4" X 3/4" .035 14T	Heavy Gauge Metals	\$1.56	\$1.49
FRB418	4" X 3/4" .035 18T	Heavy Gauge Metals	\$1.56	\$1.49
FRB424	4" X 3/4" .035 24T	Light Gauge Metals	\$1.56	\$1.49
FRB606P	6" X 3/4" .035 6T	Plasters	\$2.47	\$2.34
FRB65006	6" X 3/4" .050 6T	Woods & Composites	\$2.65	\$2.51
FRB610	6" X 3/4" .035 10T	Woods & Metals	\$1.96	\$1.87
FRB614	6" X 3/4" .035 14T	Heavy Gauge Metals	\$1.96	\$1.87
FRB618	6" X 3/4" .035 18T	Heavy Gauge Metals	\$1.96	\$1.87
FRB624	6" X 3/4" .035 24T	Light Gauge Metals	\$1.96	\$1.87
FRB81014	8" X 3/4" .035 10/14T	Woods & Metals	\$3.38	\$3.22
FRB95006	9" X 3/4" .035 6T	Woods	\$3.56	\$3.38
FRB96206	9" X 7/8" .062 6T	Demolition of Woods & Metals	\$4.95	\$4.70
FRB125006	12" X 3/4" .050 6T	Woods	\$4.36	\$4.14

Other Sizes available upon special order.

## Bi-Metal Jigsaw Blades

			5 PER PACK	50 PER BOX
PART #	1/4" UNIVERSAL SHANK		Cost Ea.	Cost Ea.
FSB2718S	2-3/4" X 3/16" .035 18T	Scroll cuts in Light Gauge Metals	\$1.62	\$1.53
FSB2718	3" X 3/8" .035 18T	Light Guage Metals	\$1.62	\$1.53
FSB2724	3" X 3/8" .035 24T	Metals	\$1.62	\$1.53
FSB3606	4" X 3/8" .035 6T	Woods	\$1.83	\$1.74
FSB3610	4" X 3/8" .035 10T	Woods	\$1.83	\$1.74
FSB3614	4" X 3/8" .035 14T	Woods, Metals, & Hard Plastics	\$1.83	\$1.74

PART #	BOSCH SHANK		Cost Ea.	Cost Ea.
FSB0314	3" X 3/8" .035 14T	Metals	\$1.87	\$1.77
FSB0318	3" X 3/8" .035 18T	Heavy Gauge Metals	\$1.87	\$1.77
FSB0324	3" X 3/8" .035 24T	Light Gauge Metals	\$1.87	\$1.77
FSB0406	4" X 5/16" .040 6T	Woods	\$2.33	\$2.22
FSB0410	4" X 5/16" .035 10T	Woods & Plastics	\$2.33	\$2.22

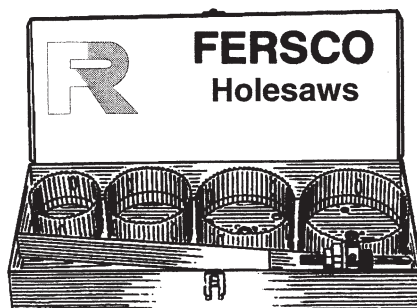
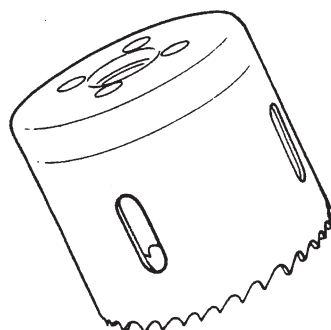
PART #	BAYONET SHANK		Cost Ea.	Cost Ea.
FSBB214	1-3/4" X 1/4" .035 14T	Metals & Plastics	\$1.69	\$1.61
FSBB218	1-3/4" X 1/4" .035 18T	Heavy Gauge Metals	\$1.69	\$1.61
FSBB224	1-3/4" X 1/4" .035 24T	Light Gauge Metals	\$1.69	\$1.61
FSBB310	3" X 3/8" .035 10T	Woods & Composites	\$1.96	\$1.87

Other Sizes available upon special order.

## Bi-Metal Air Saw Blades

			5 PER PACK	50 PER BOX
PART #	1/2" UNIVERSAL SHANK		Cost Ea.	Cost Ea.
FRA314	3" x 1/2" .025 14T	Metals	\$1.87	\$1.77
FRA318	3" X 1/2" .025 18T	Metals	\$1.87	\$1.77
FRA324	3" X 1/2" .025 24T	Metals	\$1.87	\$1.77
FRA332	3" X 1/2" .025 32T	Metals	\$1.87	\$1.77
FRA414	4" X 1/2" .025 14T	Metals	\$2.26	\$2.15
FRA418	4" X 1/2" .025 18T	Metals	\$2.26	\$2.15
FRA424	4" X 1/2" .025 24T	Metals	\$2.26	\$2.15
FRA432	4" X 1/2" .025 32T	Metals	\$2.26	\$2.15

# Holesaw Kits and Accessories



## Premade Holesaws Kits

PART #	KIT	INCLUDES	Cost Ea.
FHK1H	Handyman	FH14, FH16, FH18, FH20, FH24, FHA234, FHA335	\$75.60
FHK2P	Plumber	FH12, FH14, FH18, FH24, FH28, FH36, FHA234, FHA445	\$88.59
FHK3E	Electrician	FH14, FH18, FH22, FH28, FH32, FH40, FHA234, FHA445	\$91.97
FHK4M	Maintenance	FH12, FH14, FH18, FH22, FH24, FH28, FH32, FH36, FH40, FHA124, FHA234, FHA445, FHE12	\$134.05
FHK5I	Industrial	FH12, FH14, FH18, FH22, FH24, FH28, FH32, FH36, FH40, FH48, FH52, FH58, FH60, FH68, FH72, FHA124, FHA234, FHA445, FHE12	\$253.87
FHK6J	Journeyman	FH12, FH13, FH18, FH22, FH24, FH28, FH32, FH36, FH40, FHA234, FHA445, FHAN44, FHP1	\$123.94

## Custom Made Kits

Pick the Holesaws and Accessories you need, add up the cost plus \$17.00 for the kits to be assembled in a quality metal box.

## Arbors

PART #	SHANK SIZE	FITS HOLESAWS	Cost Ea.
FHA124	1/4" ROUND	9/16" to 1-3/16"	\$6.17
FHA234	3/8" HEX	9/16" to 1-3/16"	\$8.66
FHA335	3/8" Q.R.	1-1/4" to 6"	\$15.07
FHA445	7/16" Q.R.	1-1/4" to 6"	\$15.07

Q.R.= quick release

## Pilot Drills

PART #	DRILL SIZE	FITS ARBORS	Cost Ea.
FHP1(short)	2-3/4" x 1/4"	FHA234, FHA335	\$3.29
FHP2(long)	4-1/2" x 1/4"	FHA124, FHA445	\$3.29

## Arbor Nut

PART #	ADAPTS	TO FIT HOLESAWS	Cost Ea.
FHAN44	FHA124, FHA234	1-1/4" & UP	\$3.73

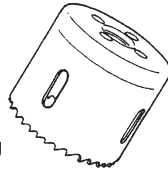
## Extension

PART #	LENGHT	FITS ARBORS	Cost Ea.
FHE12	12"	FHA445	\$10.96

# Holesaws

## Bi-Metal Holesaw

M3 cutting edge bonded to a high quality steel saw. 1-15/16" cutting depth with a positive rake tooth. This is a multi purpose holesaw.



PART #	Size	Cost Ea.
FH09	9/16"	\$8.57
FH10	5/8"	\$6.47
FH11	11/16"	\$6.47
FH12	3/4"	\$6.47
FH13	13/16"	\$6.47
FH14	7/8"	\$6.47
FH15	15/16"	\$6.47
FH16	1"	\$6.76
FH17	1-1/16"	\$6.76
FH18	1-1/8"	\$6.76
FH19	1-3/16"	\$6.76
FH20	1-1/4"	\$6.88
FH21	1-5/16"	\$6.88

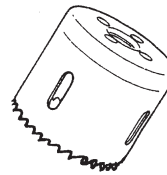
PART #	Size	Cost Ea.
FH22	1-3/8"	\$7.34
FH23	1-7/16"	\$7.34
FH24	1-1/2"	\$7.34
FH25	1-9/16"	\$7.34
FH26	1-5/8"	\$7.34
FH27	1-11/16"	\$7.34
FH28	1-3/4"	\$9.00
FH29	1-13/16"	\$9.00
FH30	1-7/8"	\$9.00
FH32	2"	\$9.00
FH33	2-1/16"	\$11.16
FH34	2-1/8"	\$11.16
FH36	2-1/4"	\$11.16

PART #	Size	Cost Ea.
FH37	2-5/16"	\$11.16
FH38	2-3/8"	\$11.16
FH40	2-1/2"	\$12.02
FH41	2-9/16"	\$12.02
FH42	2-5/8"	\$12.02
FH44	2-3/4"	\$12.02
FH46	2-7/8"	\$12.37
FH48	3"	\$12.37
FH50	3-1/8"	\$12.37
FH52	3-1/4"	\$12.37
FH54	3-3/8"	\$12.37
FH56	3-1/2"	\$12.37
FH58	3-5/8"	\$14.57

PART #	Size	Cost Ea.
FH60	3-3/4"	\$17.07
FH62	3-7/8"	\$17.94
FH64	4"	\$18.73
FH66	4-1/8"	\$20.49
FH68	4-1/4"	\$26.60
FH70	4-3/8"	\$31.71
FH72	4-1/2"	\$36.86
FH76	4-3/4"	\$40.86
FH80	5"	\$45.33
FH88	5-1/2"	\$54.06
FH92	5-3/4"	\$58.77
FH96	6"	\$63.25

## Carbide Tipped Holesaw

Ground and set tungsten carbide tooth tips on a high quality steel saw. 1-15/16" cutting depth. Ideal for materials such as particle board, formica, and fiberglass.



PART #	Size	Cost Ea.
FHCT12	3/4"	\$11.93
FHCT13	13/16"	\$11.66
FHCT14	7/8"	\$12.04
FHCT15	15/16"	\$12.47
FHCT16	1"	\$12.83
FHCT17	1-1/16"	\$13.27
FHCT18	1-1/8"	\$13.59
FHCT19	1-3/16"	\$14.06
FHCT20	1-1/4"	\$14.15
FHCT21	1-5/16"	\$14.22
FHCT22	1-3/8"	\$14.34
FHCT23	1-7/16"	\$14.38

PART #	Size	Cost Ea.
FHCT24	1-1/2"	\$14.72
FHCT25	1-9/16"	\$15.24
FHCT26	1-5/8"	\$15.59
FHCT27	1-11/16"	\$15.97
FHCT28	1-3/4"	\$16.34
FHCT29	1-13/16"	\$16.65
FHCT30	1-7/8"	\$17.05
FHCT32	2"	\$17.52
FHCT33	2-1/16"	\$20.29
FHCT34	2-1/8"	\$20.61
FHCT36	2-1/4"	\$21.32
FHCT37	2-5/16"	\$21.74

PART #	Size	Cost Ea.
FHCT38	2-3/8"	\$22.02
FHCT40	2-1/2"	\$23.07
FHCT41	2-9/16"	\$23.42
FHCT42	2-5/8"	\$23.79
FHCT44	2-3/4"	\$24.53
FHCT46	2-7/8"	\$25.26
FHCT48	3"	\$25.98
FHCT50	3-1/8"	\$31.31
FHCT52	3-1/4"	\$32.06
FHCT54	3-3/8"	\$34.05
FHCT56	3-1/2"	\$34.53
FHCT58	3-5/8"	\$35.25

PART #	Size	Cost Ea.
FHCT60	3-3/4"	\$36.28
FHCT62	3-7/8"	\$36.93
FHCT64	4"	\$38.52
FHCT66	4-1/8"	\$53.49
FHCT68	4-1/4"	\$55.39
FHCT70	4-3/8"	\$56.10
FHCT72	4-1/2"	\$56.37
FHCT76	4-3/4"	\$61.41
FHCT80	5"	\$63.20
FHCT88	5-1/2"	\$66.52
FHCT92	5-3/4"	\$67.71
FHCT96	6"	\$69.73

## Carbide Grit Holesaw

Tungsten carbide grains bonded to a quality alloy saw with a gulletted edge. 1-15/16" cutting depth. Ideal for materials that are extra hard or abrasive, such as ceramics, hard woods, and composites.



PART #	Size	Cost Ea.
FHCG12	3/4"	\$22.59
FHCG13	13/16"	\$22.59
FHCG14	7/8"	\$22.59
FHCG15	15/16"	\$22.59
FHCG16	1"	\$24.68
FHCG17	1-1/16"	\$24.68
FHCG18	1-1/8"	\$24.68
FHCG19	1-3/16"	\$24.68
FHCG20	1-1/4"	\$25.33
FHCG21	1-5/16"	\$25.33
FHCG22	1-3/8"	\$25.55
FHCG23	1-7/16"	\$25.55

PART #	Size	Cost Ea.
FHCG24	1-1/2"	25.55
FHCG25	1-9/16"	25.55
FHCG26	1-5/8"	25.55
FHCG27	1-11/16"	25.55
FHCG28	1-3/4"	31.31
FHCG29	1-13/16"	31.31
FHCG30	1-7/8"	31.31
FHCG32	2"	31.31
FHCG33	2-1/16"	31.31
FHCG34	2-1/8"	37.04
FHCG36	2-1/4"	37.04
FHCG37	2-5/16"	37.04

PART #	Size	Cost Ea.
FHCG38	2-3/8"	\$37.04
FHCG40	2-1/2"	\$41.73
FHCG41	2-9/16"	\$41.73
FHCG42	2-5/8"	\$41.73
FHCG44	2-3/4"	\$41.73
FHCG46	2-7/8"	\$41.73
FHCG48	3"	\$50.60
FHCG50	3-1/8"	\$50.60
FHCG52	3-1/4"	\$50.60
FHCG54	3-3/8"	\$50.60
FHCG56	3-1/2"	\$53.72
FHCG58	3-5/8"	\$57.76

PART #	Size	Cost Ea.
FHCG60	3-3/4"	\$62.57
FHCG62	3-7/8"	\$64.65
FHCG64	4"	\$66.66
FHCG66	4-1/8"	\$71.33
FHCG68	4-1/4"	\$74.89
FHCG70	4-3/8"	\$78.63
FHCG72	4-1/2"	\$82.15
FHCG76	4-3/4"	\$87.88
FHCG80	5"	\$94.04
FHCG88	5-1/2"	\$100.61
FHCG92	5-3/4"	\$100.61
FHCG96	6"	\$100.61

# Machine Fluids



## Heavy Duty Coolants

Dilutable, heavy duty,  
high quality, concentrate.

### READY COOL

An all purpose, biodegradable, 100% synthetic fluid uniquely blended with chemical compounds that combine to produce an exceptional water soluble grinding fluid.

### READY SOL

A multi-purpose heavy duty semi-synthetic cutting fluid formulated for shops that expect to handle a variety of metal-working operations with a single cutting/sawing fluid.

55 GAL. DRUM Cost per gal.. Total Cost Part #	5 GAL. CONT. Cost per gal.. Total Cost Part #	1 GAL. CONT. Cost per gal.. Total Cost Part #
\$21.57 \$1,186.35 FCCOOL55	\$24.81 \$124.05 FCCOOL05	\$25.33 \$101.32 FCCOOL01
\$18.61 \$1,023.31 FCSOL55	\$21.41 \$107.02 FCSOL05	\$21.82 \$87.28 FCSOL01

## Cutting & Threading Oil

Heavy duty, high quality oil.

### READY CUT OIL

A quality blend of active sulphur cutting compounds for use in general machining, light broaching, easy threading, and reaming of ferrous metals.

\$18.46 \$1,015.30 FCOIL55	\$21.24 \$106.19 FCOIL05	\$21.68 \$86.70 FCOIL01
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## Specialty Items

<b>READY CLEAN</b> A concentrated cleaner designed for purging machine sumps of impurities as a normal maintenance procedure or when charging system with new or fresh coolant. 1 gal. \$33.15	<b>READY DEFOAM</b> An anti-foam additive for high pressure grinding applications.  1 qt. \$15.07	<b>READY SLICK</b> A natural-based, 100% environmentally safe and biodegradable formula that provides the highest level of lubricity.  2.6 oz. Bar \$8.33
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# **Floyd Ready Associates, Inc.**

**Offices, Manufacturing, & Custom Welding Facilities**

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